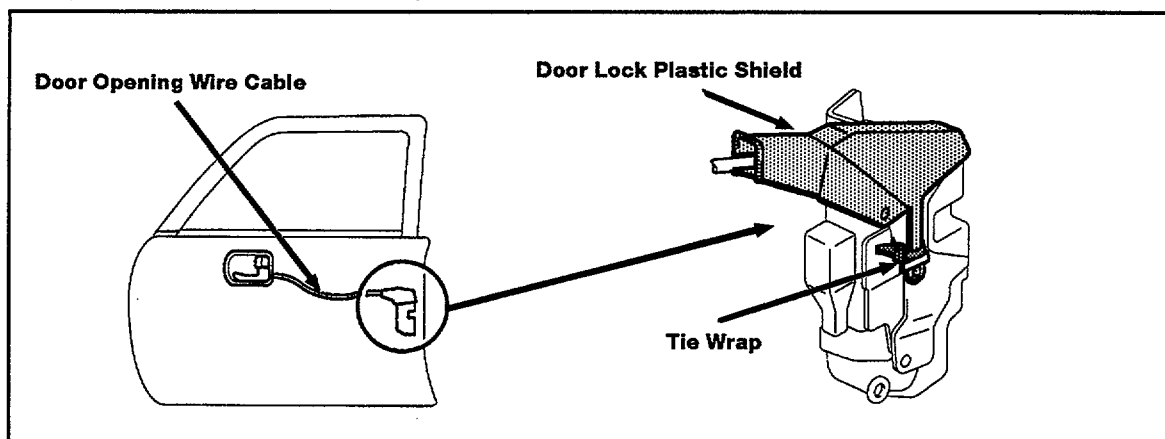


Introduction To enhance front door lock operation and promote water proofing of 1996 and 1997 MY RAV4 door locks, Toyota has added a wire cable door lock plastic shield. The new door lock plastic shield covers the top of the latch mechanism.



Affected Vehicles • 1996 and 1997 Model Year RAV4s.

**Parts
Information**

NEW PART NUMBER	PART NAME	QTY
69031-42010	Cover Set, Door Lock , RH (3 Door)	1
69031-42020	Cover Set, Door Lock , RH (5 Door)	1
69032-42010	Cover Set, Door Lock , LH (3 Door)	1
69032-42020	Cover Set, Door Lock , LH (5 Door)	1

Set contains (1) each of the following:

- Door Lock Plastic Shield
- Tie Wrap
- Door Opening Wire Cable

**Warranty
Information**

OPCODE	DESCRIPTION	TIME	OPN	T1	T2
EL7001	R&R front door lock assembly (both sides)	1.1	69030-420XX (RH)	66	73
			69310-420XX (RH)		
			69040-420XX (LH)		
			69320-420XX (LH)		

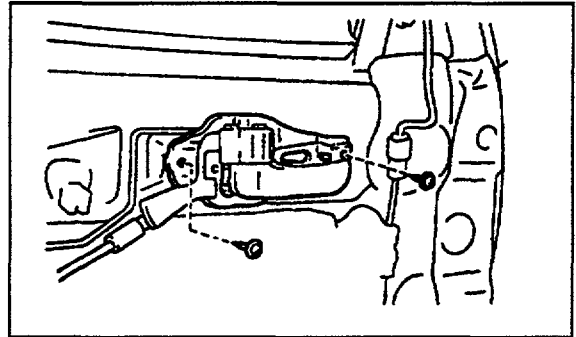
Index • **046934**

**Repair
Procedures****NOTE:**

Remove and replace both Front Door Lock Assemblies (RH and LH) when performing this Service Repair Procedure.

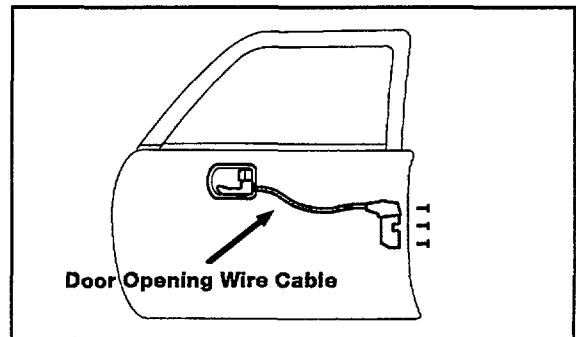
1. Remove interior door trim panel. (Refer to Repair Manual, Page BO-12 and BO-13 for detailed procedures.)

2. Remove inside door handle (2 screws).



3. Remove the (3) door latch attaching screws (Repair Manual pg. BO-13).

4. Slide door latch mechanism forward to gain access to door opening wire cable end.

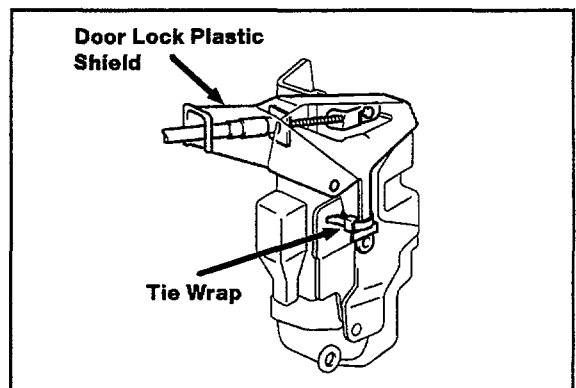


5. Replace door opening wire cable.

6. Attach plastic door lock plastic shield using tie wrap.

NOTE:

Removal of the latch assembly is required to install the Tie Wrap and Door Lock Plastic Shield.



7. Reinstall interior door trim panel.