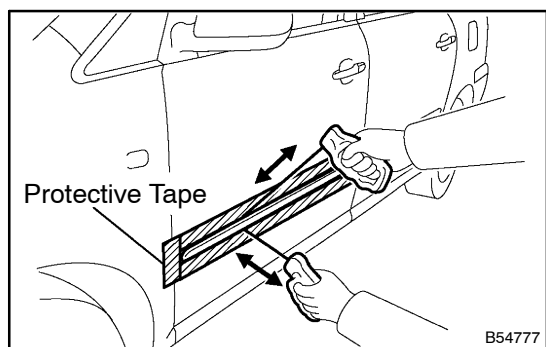


# OUT SIDE MOULDING REPLACEMENT

7608L-01

## HINT:

In the RH side, work in the same procedure as in the LH side.



## 1. REMOVE OUT SIDE MOULDING

- (a) Using a heat light, heat the body moulding to 40 – 60°C (104 – 140°F).

### NOTICE:

**Do not heat moulding excessively.**

- (b) Tie both piano wire ends to a wooden block or a similar object.
- (c) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

### NOTICE:

- **If reusing the moulding, take care not to damage the moulding.**
- **Do not damage the body.**
- (d) Remove the moulding.

## 2. INSTALL OUT SIDE MOULDING

- (a) Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

### NOTICE:

**Do not heat body excessively.**

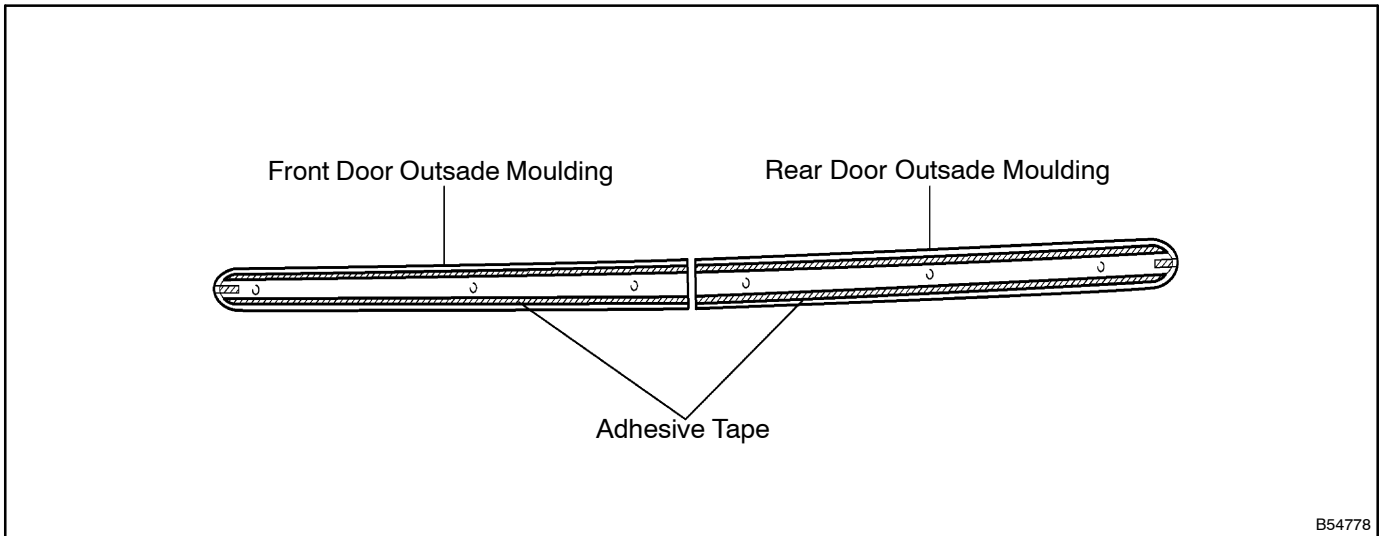
- (b) Remove the protective tape from the body.
- (c) Wipe off stains with cleaner.
- (d) Clean the moulding (if reusing the moulding).
  - (1) Using a heat light, heat the body moulding to 20 – 30°C (68 – 86°F).

### NOTICE:

**Do not heat body excessively.**

- (2) Remove the adhesive tape from the moulding.
- (3) Wipe off stains with cleaner.

- (4) Apply new adhesive tape to the moulding as shown in the illustration.



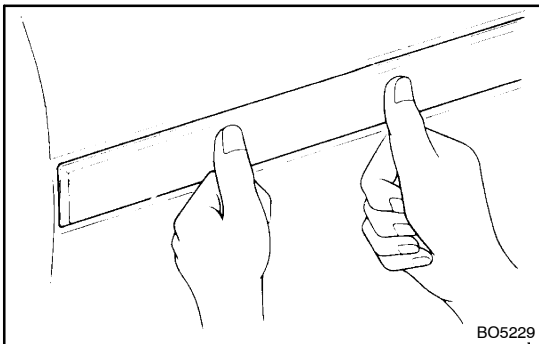
- (e) Using a heat light, heat the body and moulding.

HINT:

- Body: 40 – 60°C (104 – 140°F)
- Moulding: 20 – 30°C (68 – 86°F)

**NOTICE:**

**Do not heat body excessively.**



- (f) Lift the moulding release sheet from the face moulding.

**NOTICE:**

- When the moulding release sheet is removed, take care that no dirt or no dust can get onto the uncoated area.
- Do not apply excessive force onto the moulding, but steady pressure with your thumbs.