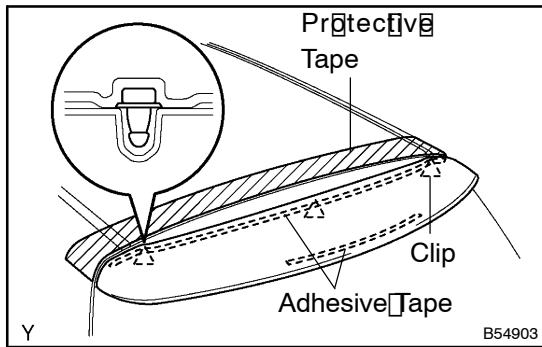


## REPLACEMENT

### 1. REMOVE BACK WINDOW GARNISH

### 2. REMOVE REAR SPOILER SUB-ASSY

(a) Remove the 3 nuts.



(b) Using a heat light, heat the body moulding to 40 – 60°C (104 – 140°F).

#### NOTICE:

**Do not heat the rear spoiler excessively.**

- (c) Tie both piano wire ends to a wooden block or a similar object.
- (d) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.

#### NOTICE:

- **If reusing the rear spoiler, take care not to damage the rear spoiler.**
- **Do not damage the body.**
- (e) Remove the rear spoiler.

### 3. REMOVE CENTER STOP LAMP ASSY

(See page 65–25)

### 4. INSTALL REAR SPOILER SUB-ASSY

(a) Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

#### NOTICE:

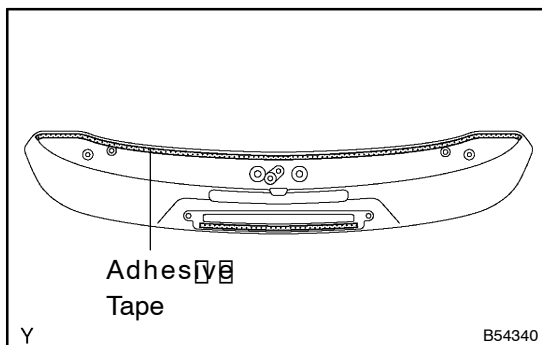
**Do not heat the body excessively.**

- (b) Remove the protective tape from the body.
- (c) Wipe off stains with cleaner.
- (d) Clean the rear spoiler (if reusing the rear spoiler).
  - (1) Using a heat light, heat the rear spoiler to 20 – 30°C (68 – 86°F).

#### NOTICE:

**Do not heat the body excessively.**

- (2) Remove the adhesive tape from the rear spoiler.
- (3) Wipe off stains with cleaner.



- (4) Apply new adhesive tape to the rear spoiler as shown in the illustration.

(e) Using a heat light, heat the body and rear spoiler.

## HINT:

- Body: 40 – 60°C (104 – 140°F)
- Rear spoiler: 20 – 30°C (68 – 86°F)