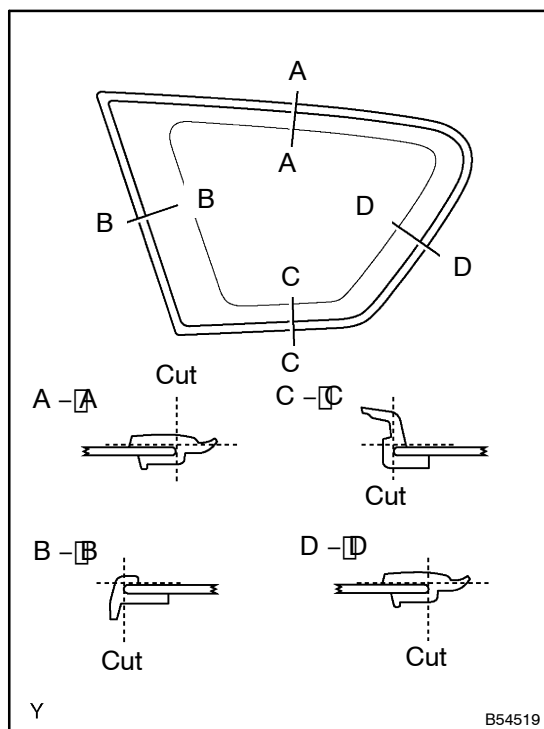


## REPLACEMENT

### HINT:

- Installation is in the reverse order of removal. But the installation is indicated only when it has a point.
  - In the RH side, work in the same procedure as in the LH side.
1. **REMOVE REAR DOOR SCUFF PLATE LH**  
(See page 76-23)
  2. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH**  
(See page 76-23)
  3. **REMOVE BACK DOOR WEATHERSTRIP**  
(See page 76-23)
  4. **REMOVE TONNEAU COVER ASSY(W/ TONNEAU COVER)**
  5. **REMOVE LUGGAGE ROOM BOX LID**  
(See page 76-23)
  6. **REMOVE BACK DOOR SCUFF PLATE**  
(See page 76-23)
  7. **REMOVE DECK TRIM SIDE PANEL ASSY LH**  
(See page 76-23)
  8. **REMOVE ROOF SIDE GARNISH INNER LH**  
(See page 76-23)



### 9. REMOVE QUARTER WINDOW ASSY LH

- (a) Disconnect the connectors.

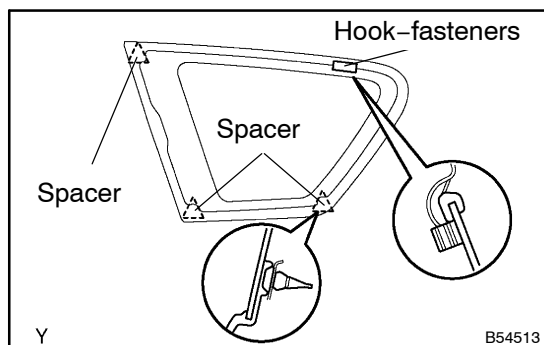
#### HINT:

When removing, make a cut partly, pull and remove it by hand.

- (b) Using a knife, cut off the moulding as shown in the illustration.

#### NOTICE:

**Do not damage the body with the knife.**



(c) Push a piano wire through between the body and glass from the interior.

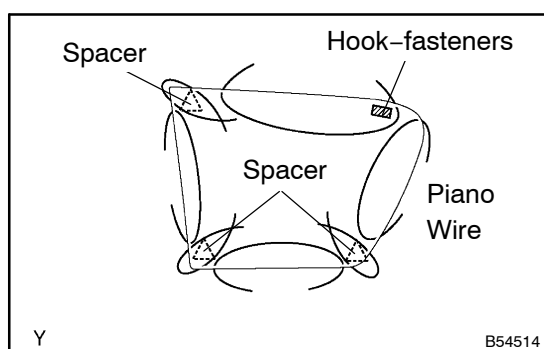
(d) Tie both wire ends to wooden blocks or similar objects.

HINT:

Apply protective tape to the outer surface to keep it from being scratched.

**NOTICE:**

- When separating the glass, take care not to damage the paint and interior/exterior ornaments as shown in the illustration.
- To prevent the piano wire to be cut, do not cross it.



(e) Cut the adhesive by pulling the piano wire around it.

(f) Disengage the spacers and hook-fasteners.

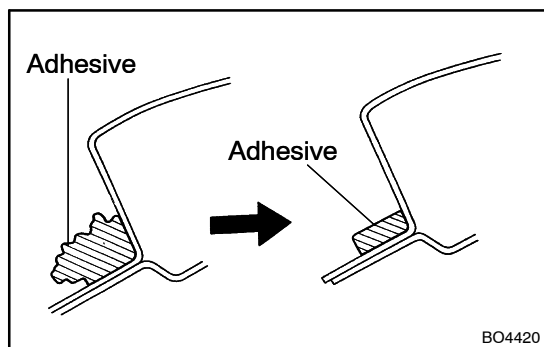
(g) Using a suction rubber, remove the quarter window assembly LH.

**NOTICE:**

Leave as much adhesive on the body as possible when cutting off the glass.

## 10. CLEAN QUARTER WINDOW ASSY LH

(a) Clean the outer circumference of a new glass with cleaner.



## 11. INSTALL QUARTER WINDOW ASSY LH

(a) Clean and shape the contact surface of the body panel

(1) Using a knife, cut away any rough areas on the body panel.

HINT:

Leave as much of the adhesive on the body panel as possible.

(2) Clean the cut surface of the adhesive with a piece of shop rag saturated in cleaner.

(b) Coat the contact surface of the body panel with Primer M.

(1) Using a brush, coat to the exposed part of contact surface on the vehicle side with Primer M.

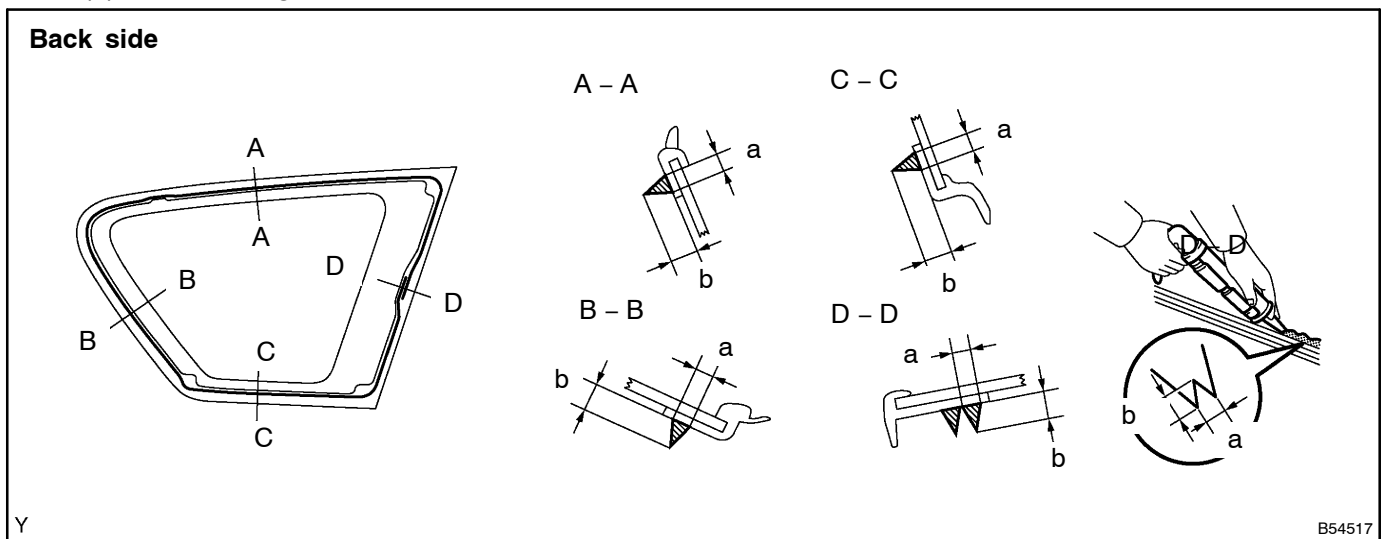
**NOTICE:**

- Let the primer coating dry for 3 minutes or more.
- Do not coat the adhesive with Primer M.
- Do not keep any of the opened Primer M for later use.
- Do not apply too much Primer.
- Pay special attention in coating joints of panels and welded parts.

- (c) Coat the contact surface of the glass with Primer G.
- (1) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
  - (2) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

**NOTICE:**

- **Let the primer coating dry for 3 minutes or more.**
  - **Do not keep any of the opened Primer G for later use.**
  - **Do not apply too much primer.**
- (d) Apply adhesive.
- (1) Cut off the tip of the cartridge nozzle.
  - (2) Load the sealer gun with the cartridge.
  - (3) Coat the glass with adhesive as shown in the illustration.



**a: 6 mm (0.24 in.)**

**b: 8 mm (0.31 in.)**

- (e) Install the quarter window assembly LH.
- (1) Using a suction rubber, install the quarter window assembly.

**NOTICE:**

- **Install the glass after the Primer on the vehicle's body has completely dried.**
  - **Check that the spacers are attached to the body correctly.**
- (2) Lightly press the glass front surface for close contact.
  - (3) Hold the glass in place securely with a protective tape or equivalent until the adhesive has completely hardened.

**12. WATER-LEAK CHECK AND REPAIRMENT**

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leak with sealant.