

REPLACEMENT

HINT:

Installation is in the reverse order of removal. But the installation is indicated only when it has a point.

1. REMOVE FRONT PILLAR GARNISH LOWER LH

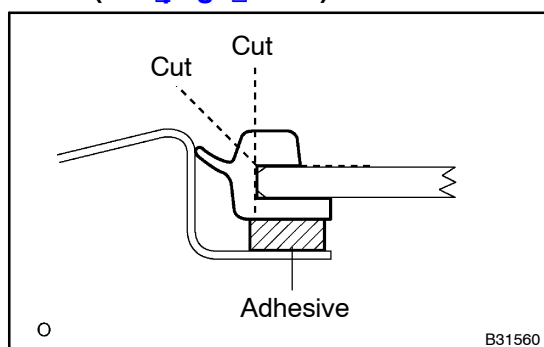
(See page 76-23)

2. REMOVE FRONT PILLAR GARNISH LH

(See page 76-23)

3. REMOVE FRONT SIDE FIX WINDOW ASSY LH

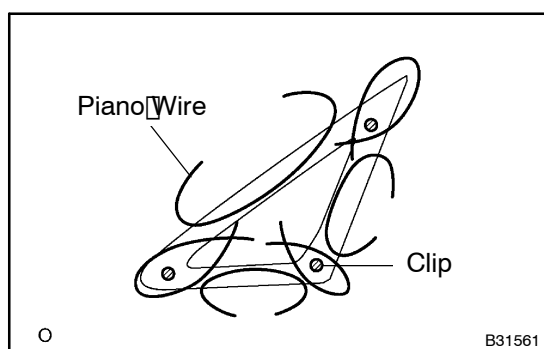
(See page 76-23)



- (a) Using a knife, cut off the moulding as shown in the illustration.

HINT:

When removing, make a cut partly, pull and remove it by hand.



- (b) Tie both wire ends to wooden blocks or similar objects.

HINT:

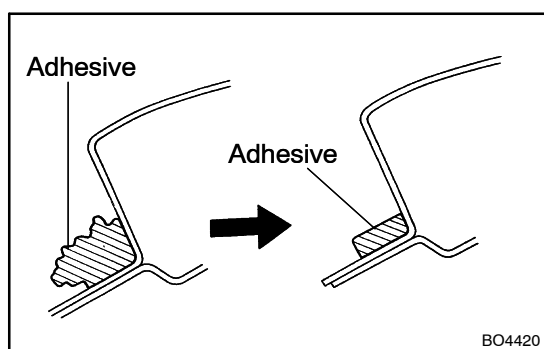
Apply protective tape to the outer surface to keep it from being scratched.

NOTICE:

- When separating the glass, take care not to damage the paint and interior/exterior ornaments.
 - To prevent the piano wire to be cut, do not cross them.
- (c) Remove the adhesive by pulling the piano wire around it, with the clips attached.
- (d) Remove the front side fix window assembly LH.

4. CLEAN FRONT SIDE FIX WINDOW ASSY LH

- (a) Clean the outer circumference of a new glass with cleaner.



5. INSTALL FRONT SIDE FIX WINDOW ASSY LH

- (a) Clean and shape the contact surface of the body panel.
- (1) Using a knife, cut away any rough areas on the body panel.

HINT:

Leave as much of the adhesive on the body as possible.

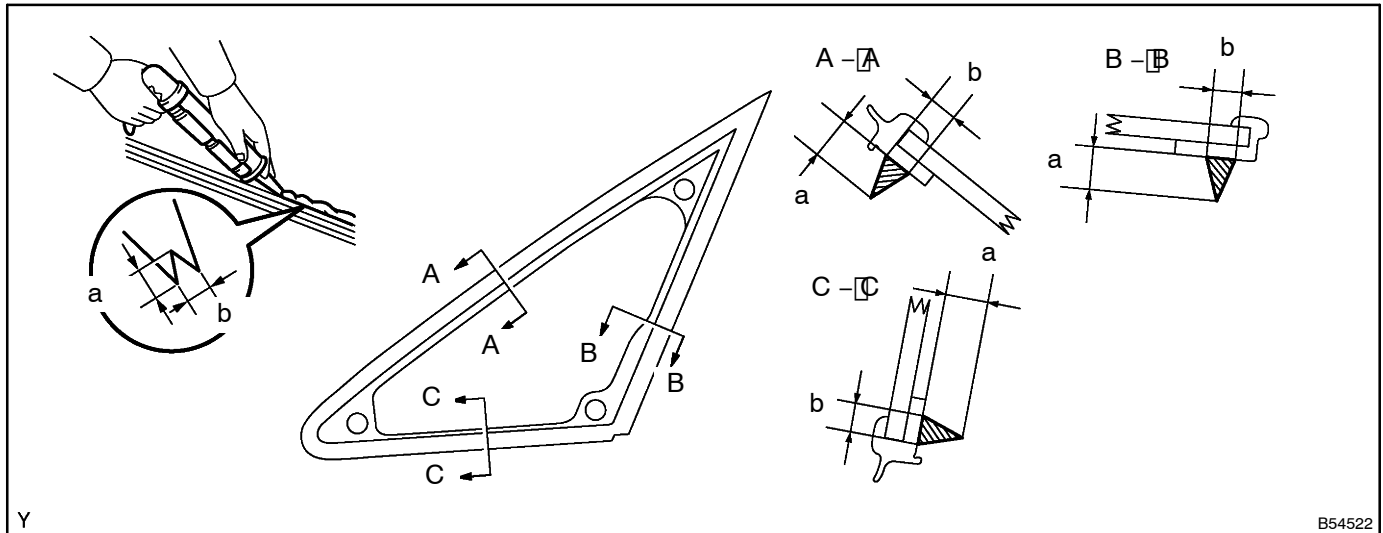
- (2) Clean the cut surface of the adhesive with a piece of shop rag saturated in cleaner.
- (b) Coat the contact surface of the back door with Primer M.
- (1) Using a brush, coat Primer M to the exposed part of the contact surface on the vehicle side with Primer M.

NOTICE:

- **Let the primer coating dry for 3 minutes or more.**
 - **Do not coat the adhesive with Primer M.**
 - **Do not keep any of the opened Primer M for later use.**
 - **Do not apply too much Primer.**
 - **Pay special attention in coating joints of panels and welded parts.**
- (c) Coat the contact surface of the glass with Primer G.
- (1) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G.
 - (2) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- **Do not apply too much Primer.**
- (d) Apply adhesive.
- (1) Cut off the tip of the cartridge nozzle.
 - (2) Load the sealer gun with the cartridge.
 - (3) Coat the glass with adhesive as shown in the illustration.



a: 8 mm (0.31 in.)

b: 6 mm (0.24 in.)

- (e) Install the front side fix window assembly LH.
- (1) Attach the clips to the body and install the front side fix window assembly, using a suction rubber.

NOTICE:

- **Check that the clips are attached to the body correctly.**
- (2) Lightly press the glass front surface for close contact.
- (3) Hold the glass in place securely with a protective tape or equivalent until the adhesive has completely hardened.

6. INSTALL FRONT PILLAR GARNISH RH

(See page 76-23)

7. INSTALL FRONT PILLAR GARNISH LH

(See page 76-23)

8. WATER-LEAK CHECK AND REPAIRMENT

- (a) Conduct a leak test after the adhesive has completely hardened.
- (b) Seal any leak with sealant.