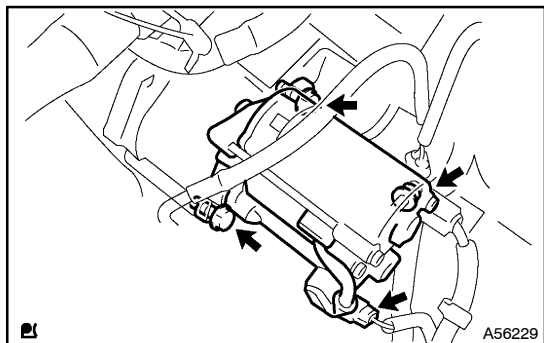


STARTER ASSY (1AZ-FE)

REPLACEMENT

19013-02

1. REMOVE AIR CLEANER ASSY



2. REMOVE STARTER ASSY

- (a) Disconnect the starter connector.
- (b) Remove the nut and disconnect the terminal 30.
- (c) Remove 2 bolts and starter.

3. INSTALL STARTER ASSY

Torque:

Bolt 37 N·m (380 kgf·cm, 27 ft·lbf)

Terminal 30 10 N·m (100 kgf·cm, 7 ft·lbf)