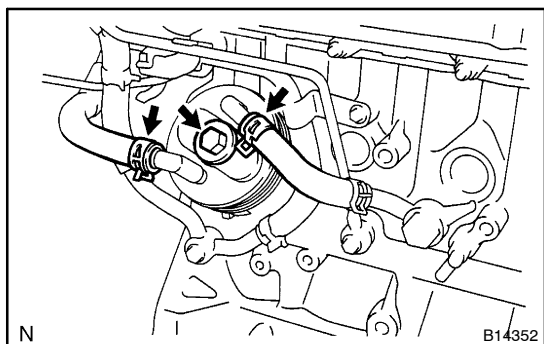


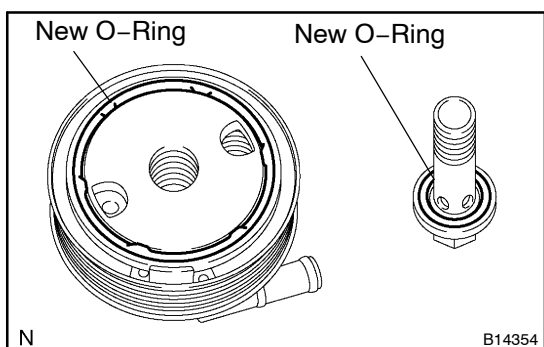
REPLACEMENT

1. **DRAIN ENGINE COOLANT** (See page 16-6)
2. **DRAIN ENGINE OIL**



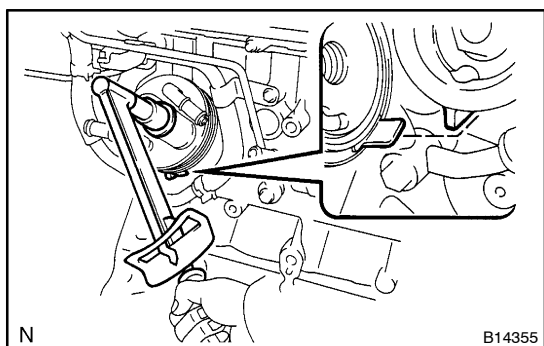
3. REMOVE OIL COOLER ASSY

- (a) Disconnect the 2 cooler hoses from the oil cooler.
- (b) Remove the union bolt and oil cooler.
- (c) Remove the O-ring from the oil cooler.
- (d) Remove the O-ring from the union bolt.



4. INSTALL OIL COOLER ASSY

- (a) Clean the oil cooler contact surface on the oil cooler mounting.
- (b) Install a new O-ring to the union bolt.
- (c) Install a new O-ring to the oil cooler.
- (d) Apply a light coat of engine oil on the threads and under the union bolt.
- (e) Align the protrusion of the oil cooler with the protrusion of the cylinder block.
- (f) Install the oil cooler with the union bolt.
Torque: 45 N·m (459 kgf·cm, 33 ft·lbf)
- (g) Connect the 2 cooler hoses to the oil cooler.



5. **ADD ENGINE OIL**
6. **ADD COOLANT** (See page 16-6)
7. **CHECK ENGINE COOLANT LEAK** (See page 16-13)
8. **CHECK ENGINE OIL LEAK**