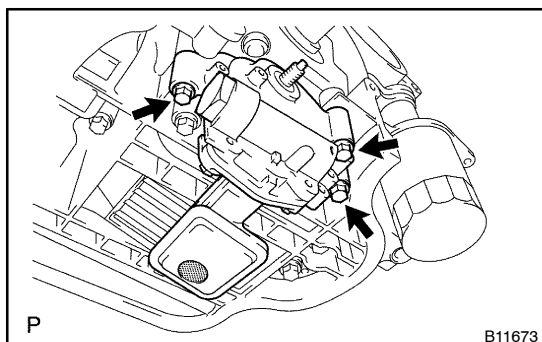


REPLACEMENT

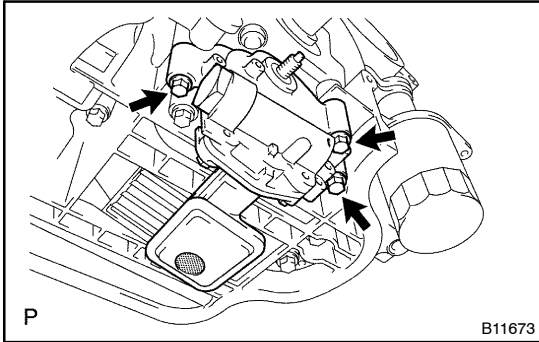
1. REMOVE HOOD SUB-ASSY
2. REMOVE FRONT WIPER ARM HEAD CAP (3 LINK TYPE FR WIPER)
3. REMOVE FR WIPER ARM LH (3 LINK TYPE FR WIPER)
(See page 66-9)
4. REMOVE COWL TOP VENTILATOR LOUVER CENTER NO.1 (4 LINK TYPE FR WIPER)
(See page 66-9)
5. REMOVE FR WIPER ARM LH (4 LINK TYPE FR WIPER)
(See page 66-9)
6. REMOVE FRONT WIPER ARM HEAD CAP
7. REMOVE FR WIPER ARM RH
(See page 66-9)
8. REMOVE COWL TOP VENTILATOR LOUVER SUB-ASSY
(See page 66-9)
9. REMOVE WIPER LINK ASSY
(See page 66-9)
10. REMOVE COWL TOP PANEL SUB-ASSY OUTER
11. REMOVE FRONT WHEEL RH
12. REMOVE EXHAUST PIPE ASSY FRONT
13. REMOVE ENGINE UNDER COVER RH
14. DRAIN ENGINE OIL
 - (a) Install a new gasket and drain plug after draining engine oil.
Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)
15. REMOVE FAN AND GENERATOR V BELT
(See page 14-5)
SST 09249-63010
16. REMOVE GENERATOR ASSY
(See page 19-7)
17. REMOVE VANE PUMP ASSY
(See page 51-10)
18. REMOVE ENGINE COVER SUB-ASSY NO.1
19. REMOVE IGNITION COIL ASSY
20. SEPARATE VENTILATION HOSE
21. SEPARATE VENTILATION HOSE NO.2
22. REMOVE CYLINDER HEAD COVER SUB-ASSY
(See page 14-40)
23. INSTALL ENGINE HANGER NO.1
(See page 14-40)

24. INSTALL ENGINE HANGER NO.2
(See page 14-40)
25. REMOVE ENGINE MOUNTING BRACKET NO.2 RH
(See page 14-40)
26. REMOVE TRANSVERSE ENGINE ENGINE MOUNTING INSULATOR
(See page 14-40)
27. SET NO.1 CYLINDER TO TDC/COMPRESSION (See page 14-40)
28. REMOVE CRANKSHAFT PULLEY
(See page 14-40)
SST 09213-54015 (91651-60855), 09330-00021, 09950-50012 (09951-05010, 09952-05010, 09953-05020, 09954-05020, 09957-04010)
29. REMOVE CRANK POSITION SENSOR
30. REMOVE OIL PAN SUB-ASSY
(See page 14-40)
SST 09032-00100
31. REMOVE CHAIN TENSIONER ASSY NO.1
(See page 14-40)
32. REMOVE V-RIBBED BELT TENSIONER ASSY
(See page 14-40)
33. REMOVE TIMING CHAIN OR BELT COVER SUB-ASSY
(See page 14-40)
34. REMOVE CRANKSHAFT POSITION SENSOR PLATE NO.1
35. REMOVE CHAIN TENSIONER SLIPPER
36. REMOVE CHAIN VIBRATION DAMPER NO.1
37. REMOVE TIMING CHAIN GUIDE
(See page 14-40)
38. REMOVE CHAIN SUB-ASSY
(See page 14-40)
39. REMOVE CRANKSHAFT TIMING GEAR OR SPROCKET
40. REMOVE NO.2 CHAIN SUB-ASSY
(See page 14-40)



41. REMOVE OIL PUMP ASSY

- (a) Remove the 3 bolts, oil pump and gasket.

**42. INSTALL OIL PUMP ASSY**

- (a) Install a new gasket and oil pump with the 3 bolts.
Torque: 19 N·m (195 kgf·cm, 15 ft·lbf)

43. INSTALL NO.2 CHAIN SUB-ASSY

(See page 14-40)

44. INSTALL TIMING CHAIN GUIDE

Torque: 9.0 N·m (92 kgf·cm, 80 in·lbf)

45. INSTALL CHAIN VIBRATION DAMPER NO.1

Torque: 9.0 N·m (92 kgf·cm, 80 in·lbf)

46. INSTALL CHAIN SUB-ASSY

(See page 14-40)

SST 09309-37010

47. INSTALL CHAIN TENSIONER SLIPPER

Torque: 19 N·m (194 kgf·cm, 14 ft·lbf)

48. INSTALL CRANKSHAFT POSITION SENSOR PLATE NO.1

(See page 14-40)

49. INSTALL TIMING CHAIN OR BELT COVER SUB-ASSY

(See page 14-40)

50. INSTALL V-RIBBED BELT TENSIONER ASSY

(See page 14-40)

51. INSTALL OIL PAN SUB-ASSY

(See page 14-40)

52. INSTALL CHAIN TENSIONER ASSY NO.1

(See page 14-53)

53. INSTALL CRANK POSITION SENSOR

(See page 14-40)

54. INSTALL CRANKSHAFT PULLEY

(See page 14-40)

SST 09213-54015 (91651-60855), 09330-00021

55. INSTALL TRANSVERSE ENGINE MOUNTING INSULATOR

(See page 14-40)

56. INSTALL ENGINE MOUNTING BRACKET NO.2 RH

(See page 14-40)

57. INSTALL CYLINDER HEAD COVER SUB-ASSY

(See page 14-53)

58. INSTALL IGNITION COIL ASSY

Torque: 9.0 N·m (92 kgf·cm, 80 in·lbf)

59. INSTALL VANE PUMP ASSY

(See page 51-10)

60. INSTALL GENERATOR ASSY
(See page 19-7)
61. INSTALL FAN AND GENERATOR V BELT
(See page 14-5)
62. INSTALL EXHAUST PIPE ASSY FRONT
(See page 15-1)
63. INSTALL FRONT WHEEL RH
Torque: 103 N·m (1050 kgf·cm, 76 ft·lbf)
64. INSTALL WIPER LINK ASSY
(See page 66-9)
65. INSTALL FR WIPER ARM RH
(See page 66-9)
66. INSTALL FR WIPER ARM LH(3 LINK TYPE FR WIPER)
(See page 66-9)
67. INSTALL FR WIPER ARM LH(4 LINK TYPE FR WIPER)
(See page 66-9)
68. INSPECT HOOD SUB-ASSY
(See page 75-1)
69. ADJUST HOOD SUB-ASSY
(See page 75-1)
70. ADD ENGINE OIL
71. INSPECT ENGINE OIL LEAKS