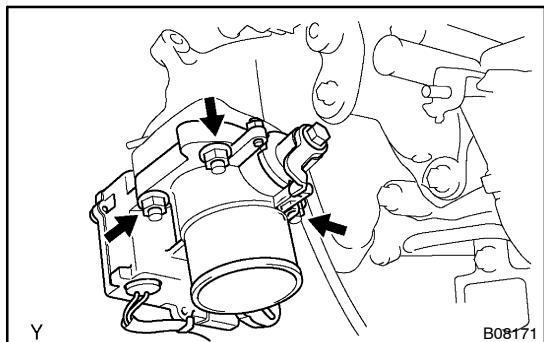


## Removal & Installation and Disassembly & Reassembly

### 1. REMOVE AIR TUBE NO.2



### 2. REMOVE INTAKE SHUTTER ASSY

- (a) Disconnect the throttle control motor connector and throttle full switch connector.
- (b) Remove the 3 nuts, diesel throttle body and gasket.

### 3. INSTALL INTAKE SHUTTER ASSY

- (a) Install a new gasket, and the throttle body with the 3 nuts.

**Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)**