

# TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
<b>AIR CONDITIONING RADIATOR ASSY</b>			
Air conditioning tube assy x Cooler evaporator sub-assy No. 1	3.5	35	30 in.·lbf
Earth wire x Instrument panel reinforcement	8.4	85	73 in.·lbf
ECM x Blower assy	5.5	55	49 in.·lbf
Steering column assy x Instrument panel reinforcement	21	214	15
<b>BLOWER ASSY</b>			
ECM x Blower assy	5.5	55	49 in.·lbf
<b>COOLING (REAR) UNIT ASSY</b>			
Air conditioning tube assy x Evaporator RR assy	5.3	54	46 in.·lbf
Rear No. 2 seat assembly x Body	39	398	29
Rear No. 2 seat Belt assy inner x Body	44	440	32
<b>REAR HEATER ASSY</b>			
Rear heater blower fan sub-assy x Rear heater blower motor sub-assy	2.9	30	26 in.·lbf
Rear No. 2 seat assembly x Body	39	398	29
Rear No. 2 seat Belt assy inner x Body	44	440	32
Rear No. 1 seat assembly x Body	39	398	29
Front seat assembly x Body	39	398	29
<b>COOLER CONDENSER ASSY</b>			
Cooler refrigerant liquid pipe A x Cooler condenser assy	5.4	55	47 in.·lbf
Cap x Cooler condenser assy	12.3	125	9
Cooler refrigerant liquid pipe B x Cooler refrigerant liquid pipe A	12.4	126	9
Discharge hose sub-assy x Cooler condenser assy	5.4	55	47 in.·lbf
<b>COOLER COMPRESSOR ASSY (1AZ-FE)</b>			
Magnet clutch hub x Cooler compressor assy	18	184	13
Cooler compressor assy x Engine	24.5	250	18
Suction hose sub-assy x Cooler compressor assy	9.8	100	87 in.·lbf
Discharge hose sub-assy x Cooler compressor assy	9.8	100	87 in.·lbf
<b>COOLER COMPRESSOR ASSY (1CD-FTV)</b>			
Magnet clutch hub x Cooler compressor assy	18	184	13
Cooler compressor assy x Engine	24.5	250	18
Suction hose sub-assy x Cooler compressor assy	9.8	100	87 in.·lbf
Discharge hose sub-assy x Cooler compressor assy	9.8	100	87 in.·lbf
<b>V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1 (1CD-FTV)</b>			
Idle pulley	Nut: 39	390	29