

TORQUE SPECIFICATION

1AZ-FE

Part Tightened	N·m	kgf·cm	ft·lbf
Water pump x Cylinder block	9.0	90	80 in·lbf
Water pump x Water pump pulley	26	265	19
Water inlet x Cylinder block	9.0	90	80 in·lbf
Radiator support Sub-assy x Body	7.0	71	62 in·lbf

1CD-FTV

Part Tightened	N·m	kgf·cm	ft·lbf
Drain plug	13	130	9
Water pump x Cylinder block	31	316	23
Water pump x Injection pump	21	210	15
Injection pump drive pulley x Injection pump	103	1,050	76
Timing belt idler Sub-assy No.1 x Cylinder block	35	350	25
Front wheel RH	103	1,050	76
Water inlet x Cylinder block	9	90	78 in·lbf
Radiator support Sub-assy x Body	7	71	62 in·lbf