

TORQUE SPECIFICATION

1CD-FTV

Part Tightened	N·m	kgf·cm	ft·lbf
Turbo water pipe Sub-assy x Turbocharger Sub-assy	13	135	10
Turbocharger Sub-assy x Exhaust manifold	53	530	39
Turbocharger stay x Turbocharger Sub-assy	56	571	41
Turbocharger stay x Exhaust manifold	56	571	41
EGR pipe Sub-assy No.1 x Cylinder head	25	255	18
EGR pipe Sub-assy No.1 x Exhaust manifold	25	255	18
Turbo oil inlet pipe Sub-assy x Turbocharger Sub-assy	13	133	9.6
Manifold converter Sub-assy x Turbocharger Sub-assy	25	255	18
No.1 exhaust manifold converter stay x Cylinder block	61	620	45
No.2 exhaust manifold converter stay x Cylinder head	56	571	41
Exhaust manifold insulator x Turbocharger Sub assy	12	122	8.8
Turbo insulator No.1 x Exhaust manifold converter	For bolt	25	18
	For nut	18	13
Turbo insulator No.2 x Exhaust manifold converter	25	255	18