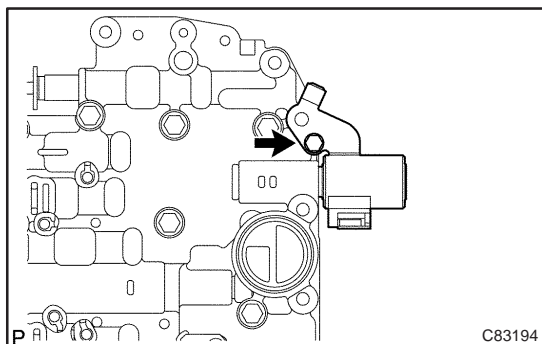


TRANSMISSION VALVE BODY ASSY (U241E)

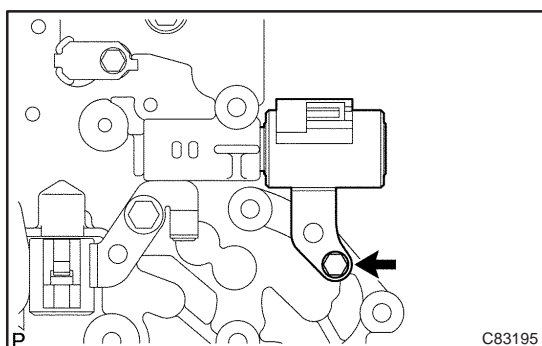
OVERHAUL

4006V-01



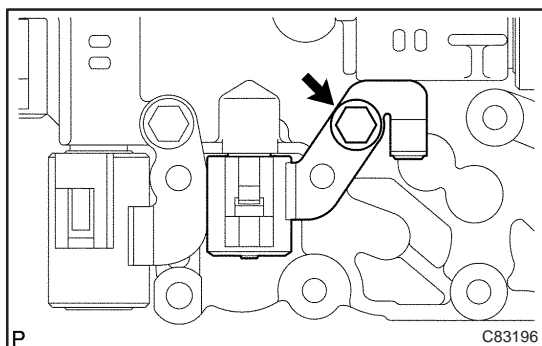
1. REMOVE LINE PRESSURE CONTROL SOLENOID ASSY

- (a) Remove the bolt and line pressure control solenoid assy.



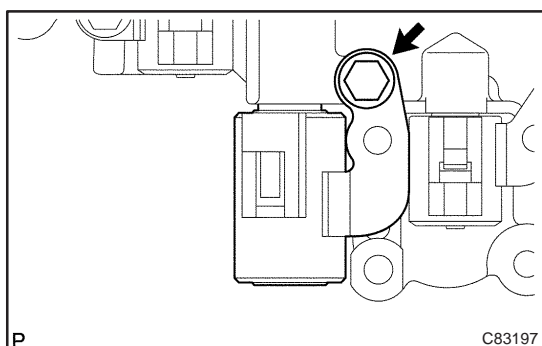
2. REMOVE SHIFT SOLENOID VALVE SL1

- (a) Remove the bolt and shift solenoid valve SL1.



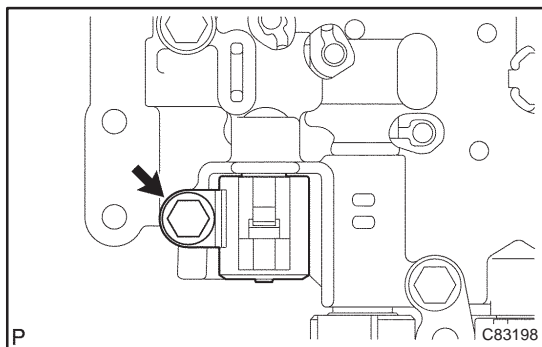
3. REMOVE SHIFT SOLENOID VALVE DSL

- (a) Remove the bolt and shift solenoid valve DSL.



4. REMOVE SHIFT SOLENOID VALVE SL2

- (a) Remove the bolt and shift solenoid valve SL2.

**5. REMOVE SHIFT SOLENOID VALVE S4**

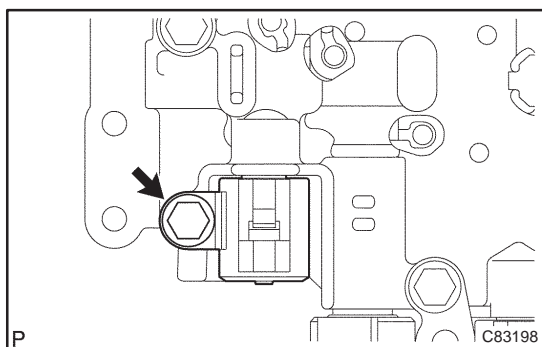
- (a) Remove the bolt and shift solenoid valve S4.

6. REMOVE MANUAL VALVE

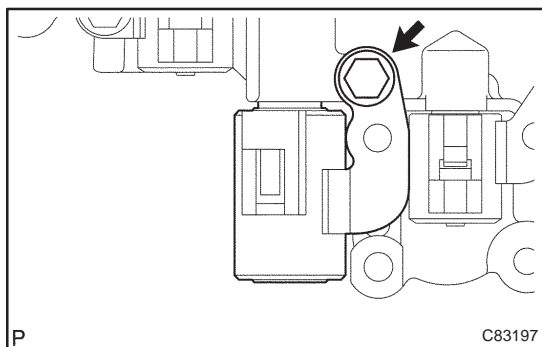
- (a) Remove the manual valve from the valve body assy.

7. INSTALL MANUAL VALVE

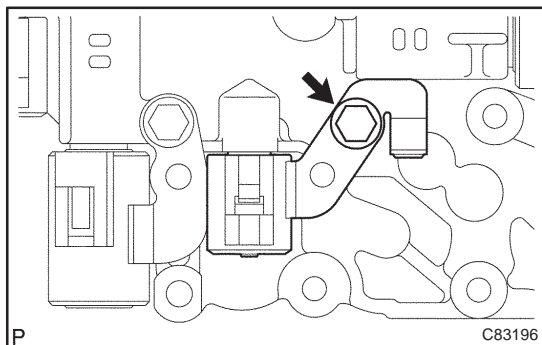
- (a) Coat the manual valve with ATF, install it to the valve body assy.

**8. INSTALL SHIFT SOLENOID VALVE S4**

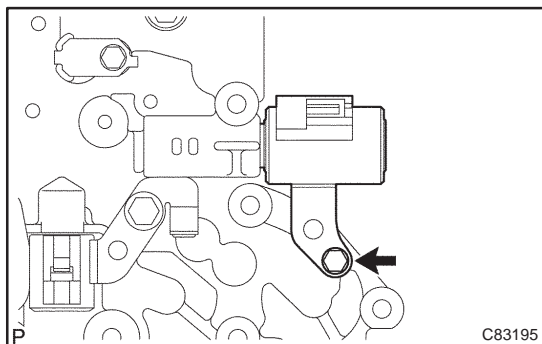
- (a) Install the bolt and shift solenoid valve S4.

**9. INSTALL SHIFT SOLENOID VALVE SL2**

- (a) Install the bolt and shift solenoid valve SL2.

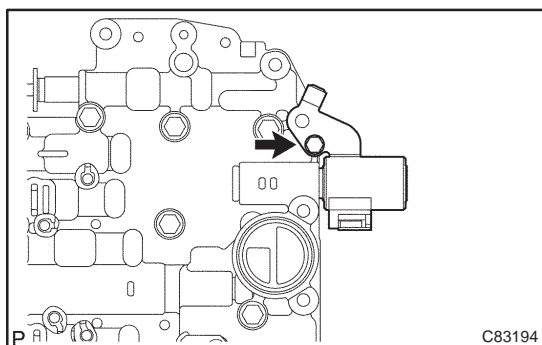
**10. INSTALL SHIFT SOLENOID VALVE DSL**

- (a) Install the bolt and shift solenoid valve DSL.



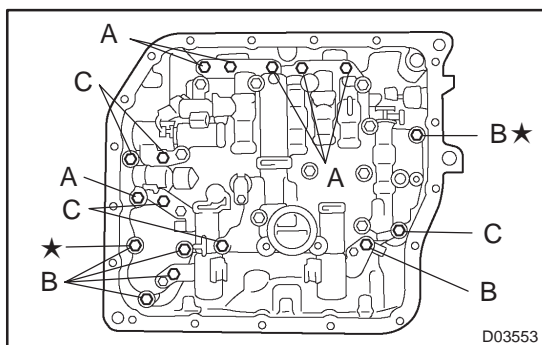
11. INSTALL SHIFT SOLENOID VALVE SL1

- (a) Install the bolt and shift solenoid valve SL1.



12. INSTALL LINE PRESSURE CONTROL SOLENOID ASSY

- (a) Install the bolt and line pressure control solenoid assy.



13. INSTALL TRANSMISSION VALVE BODY ASSY

- (a) Align the groove of the manual valve with the pin of lever.
 (b) Install the 17 bolts.

Torque: 11 N·m (110 kgf·cm, 8 ft·lbf)

Bolt length:

Bolt A: 25 mm (0.984 in.)

Bolt B: 41 mm (1.614 in.)

Bolt C: 45 mm (1.771 in.)

NOTICE:

- Push the valve body against the accumulator piston spring and the check ball body to install it.
- Tighten those bolts marked by ★ in the illustration first temporarily because they are positioning bolts.