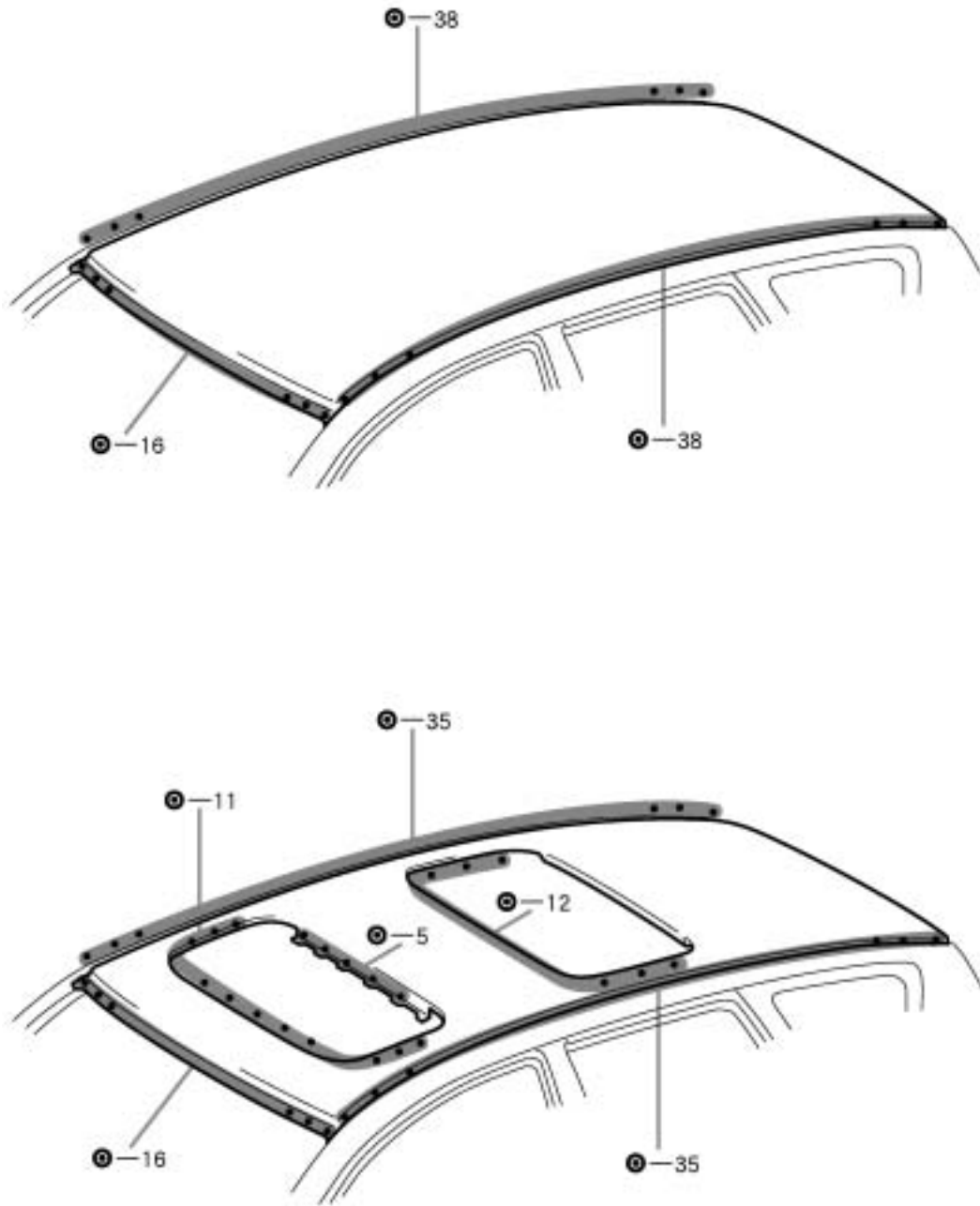
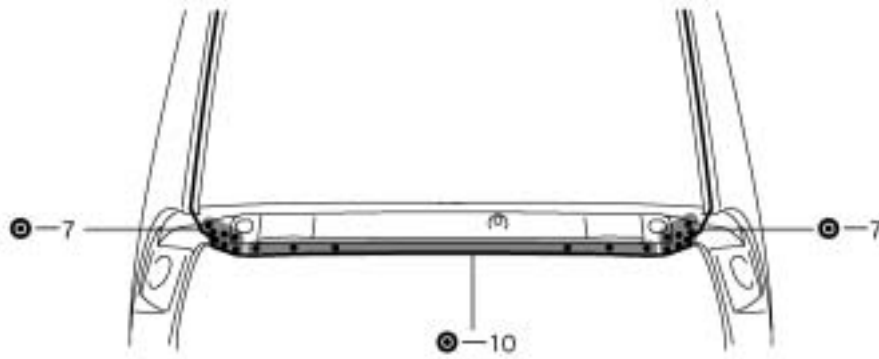


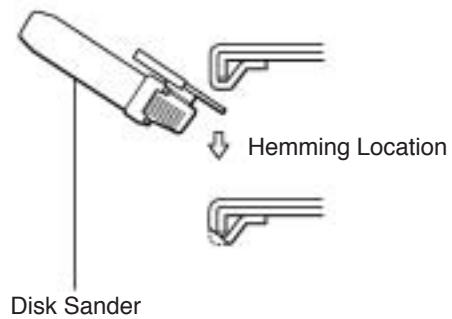
ROOF PANEL (ASSY) REPLACEMENT

1. REMOVE ROOF PANEL





[If reusing the roof panel reinforcement]

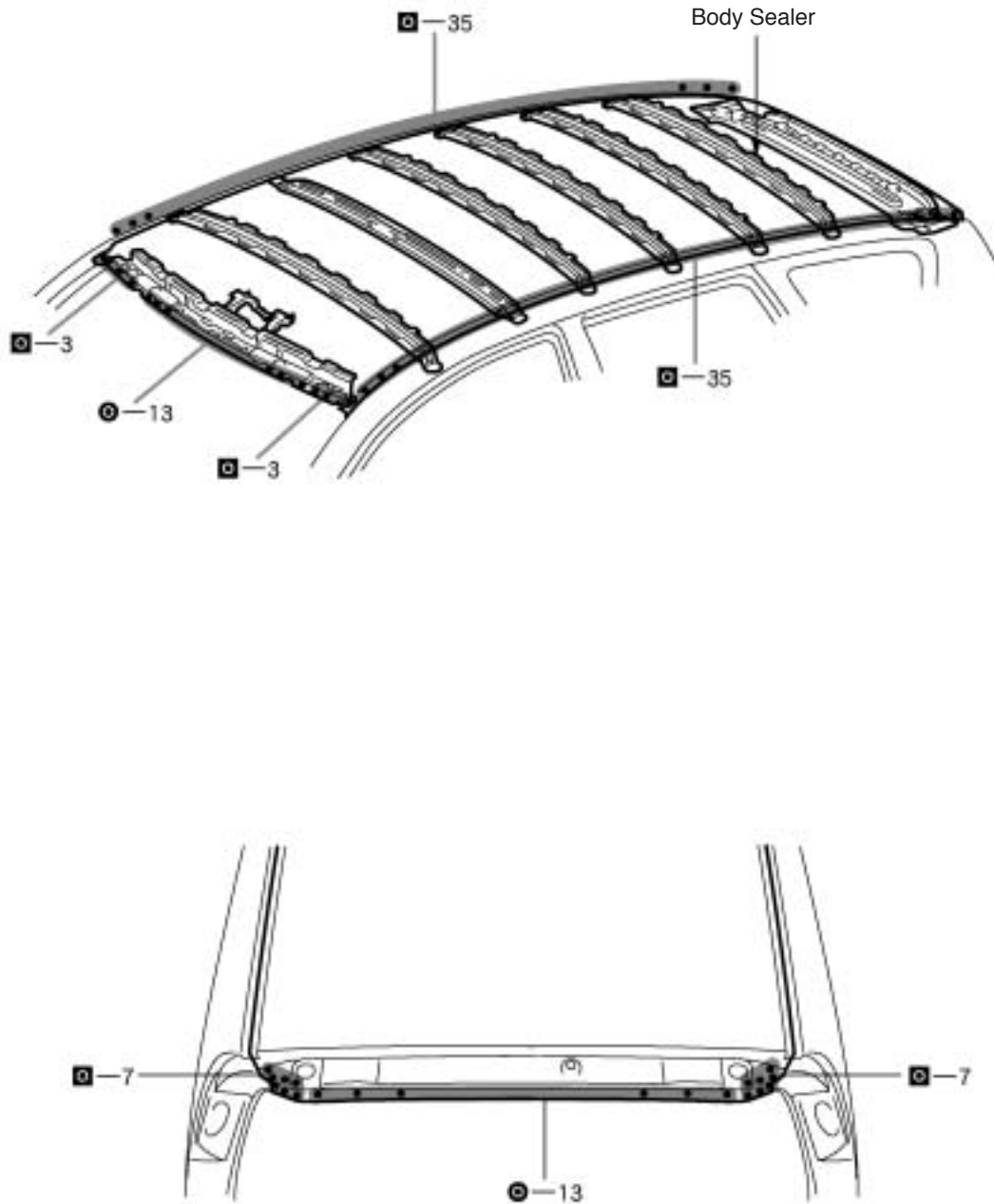


2. INSTALL ROOF PANEL: w/o Moon Roof

- (a) Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.

HINT:

Apply just enough sealer for the new parts to make contact.



3. INSTALL ROOF PANEL: w/ Moon Roof

- (a) Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.

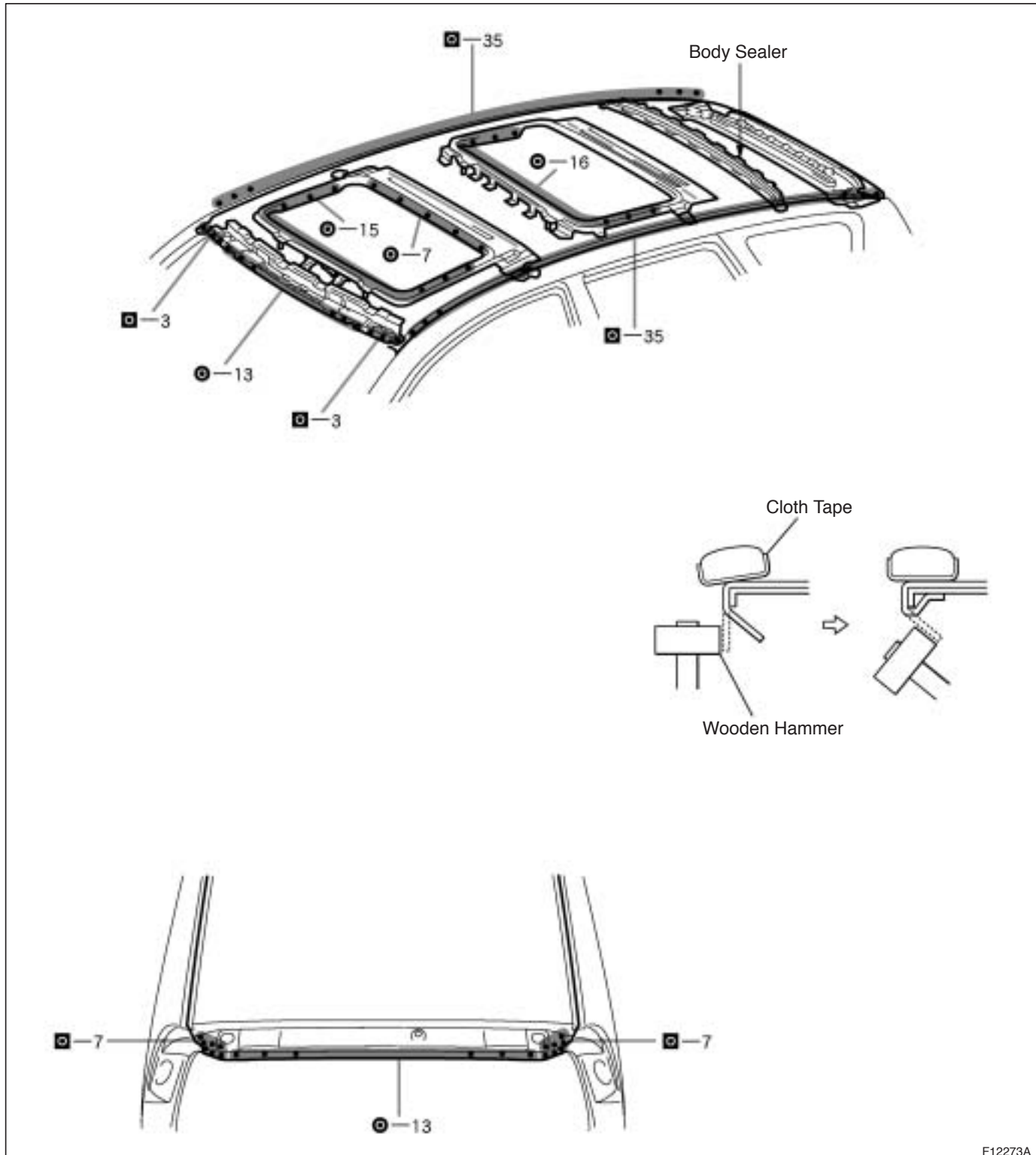
HINT:

Apply just enough sealer for the new parts to make contact.

- (b) Bend the flange hem with a wooden hammer and dolly.

HINT:

Perform hemming three steps, being careful not to warp the panel.



4. MEASURING OPENING PORTION DIMENSIONS ([See page BP-94](#))
5. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
6. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
7. CHARGING THE POLYURETHANE FOAM ([See page PC-8](#))
8. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.