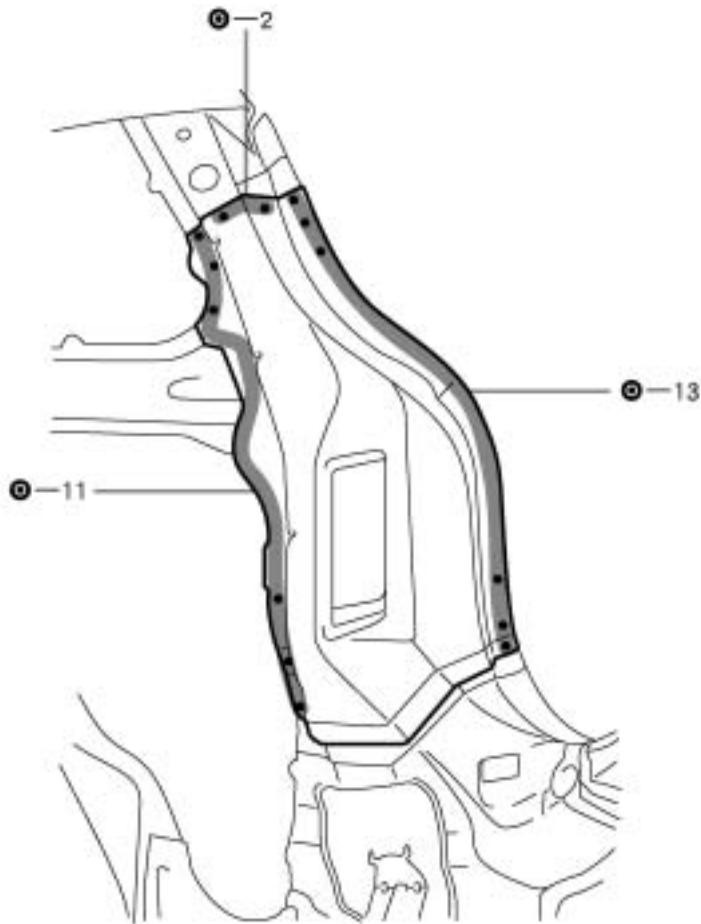
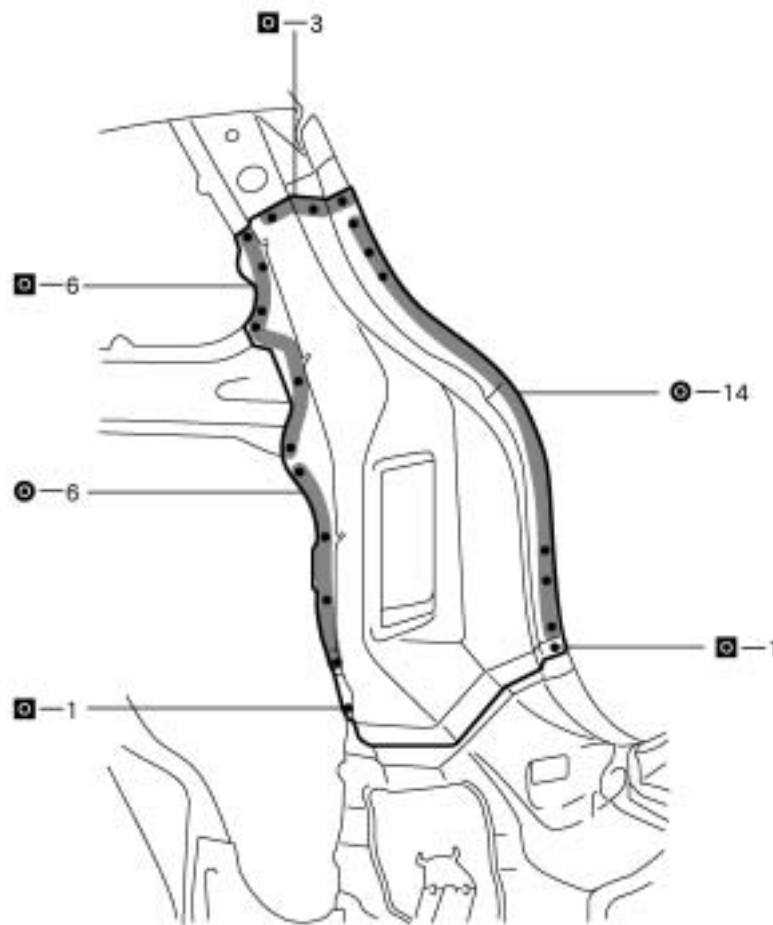


BACK DOOR OPENING SIDE REINFORCEMENT (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-47](#))
2. REMOVE BODY LOWER BACK PANEL ([See page BP-56](#))
3. REMOVE BACK DOOR OPENING TROUGH ([See page BP-69](#))
4. REMOVE BACK DOOR OPENING LOWER REINFORCEMENT ([See page BP-72](#))
5. REMOVE BACK DOOR OPENING SIDE REINFORCEMENT



6. INSTALL BACK DOOR OPENING SIDE REINFORCEMENT



7. MEASURING OPENING PORTION DIMENSIONS ([See page BP-94](#))
8. INSTALL BACK DOOR OPENING LOWER REINFORCEMENT ([See page BP-72](#))
9. INSTALL BACK DOOR OPENING TROUGH ([See page BP-69](#))
10. INSTALL BODY LOWER BACK PANEL ([See page BP-56](#))
11. INSTALL QUARTER PANEL
12. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
13. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
14. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.