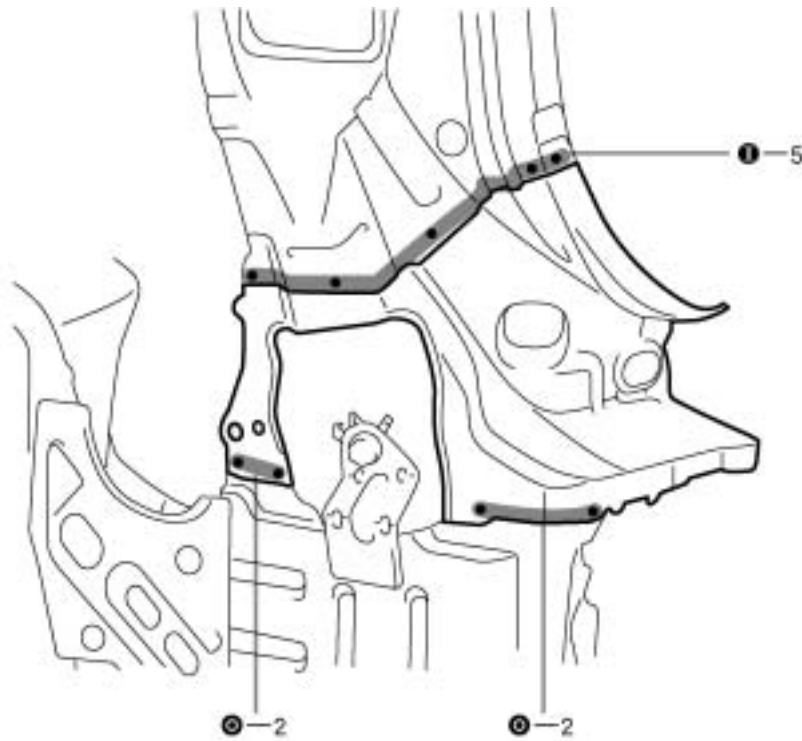
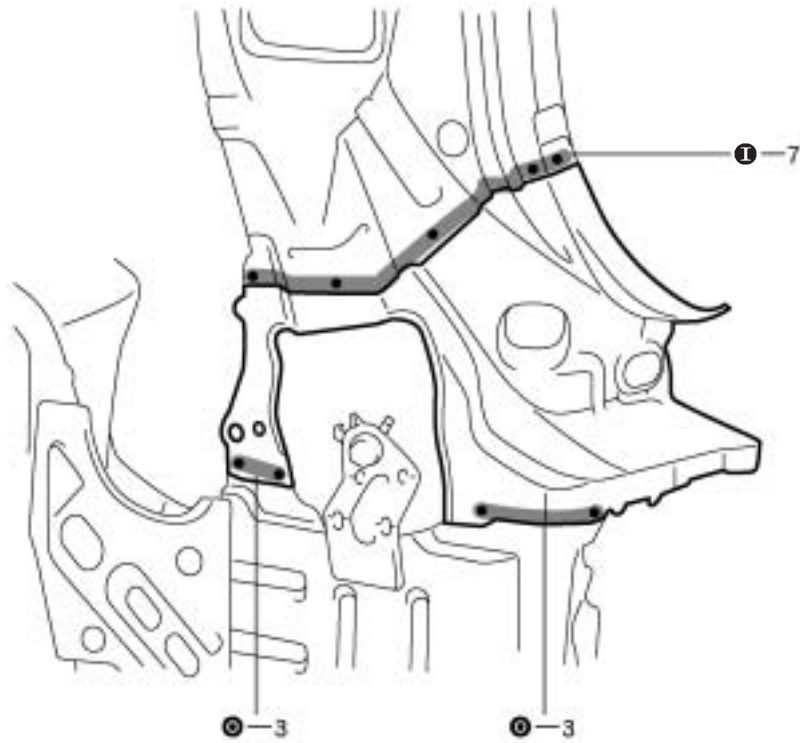


ROOF SIDE INNER LOWER PANEL (ASSY) REPLACEMENT

1. REMOVE QUARTER PANEL ([See page BP-47](#))
2. REMOVE BODY LOWER BACK PANEL ([See page BP-56](#))
3. REMOVE BACK DOOR OPENING TROUGH ([See page BP-69](#))
4. REMOVE BACK DOOR OPENING LOWER REINFORCEMENT ([See page BP-72](#))
5. REMOVE ROOF SIDE INNER LOWER PANEL



6. INSTALL ROOF SIDE INNER LOWER PANEL

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7. MEASURING OPENING PORTION DIMENSIONS ([See page BP-94](#))
8. INSTALL BACK DOOR OPENING LOWER REINFORCEMENT ([See page BP-72](#))
9. INSTALL BACK DOOR OPENING TROUGH ([See page BP-69](#))
10. INSTALL BODY LOWER BACK PANEL ([See page BP-56](#))
11. INSTALL QUARTER PANEL ([See page BP-47](#))
12. APPLYING SEALER TO THE REAR LUGGAGE COMPARTMENT ([See page PC-1](#))
13. APPLYING UNDER COATING ([See page PC-6](#))
14. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.