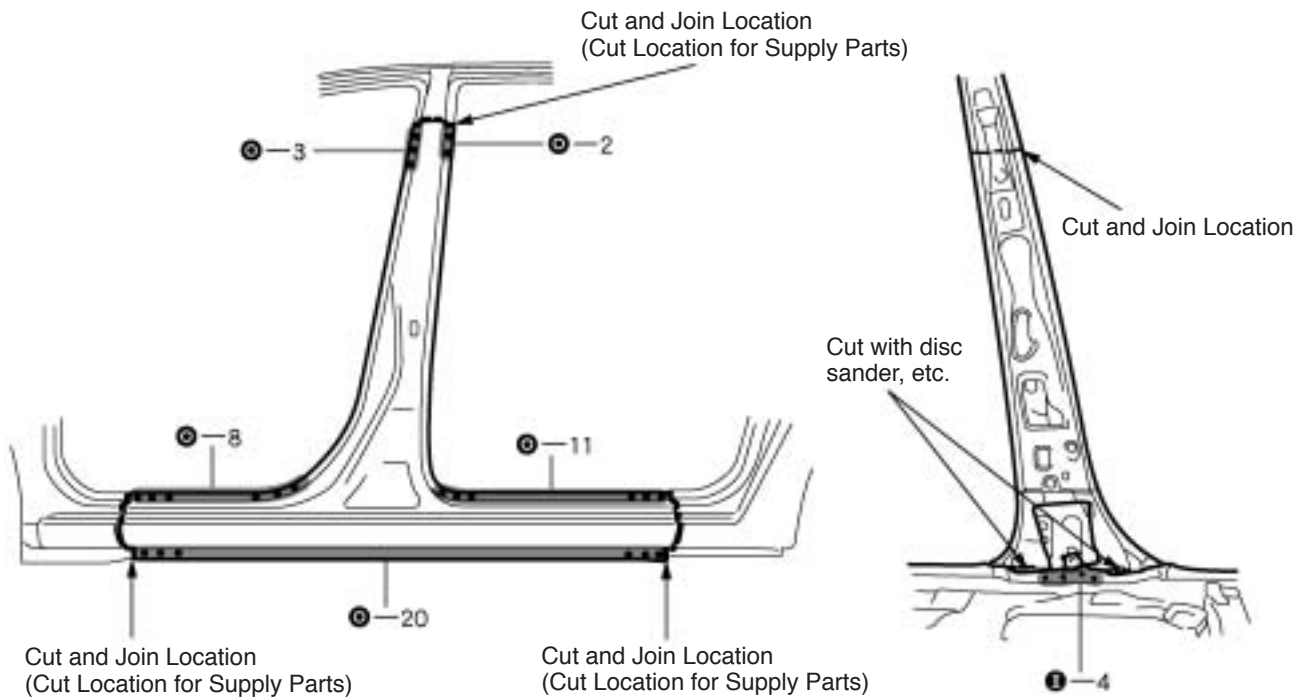


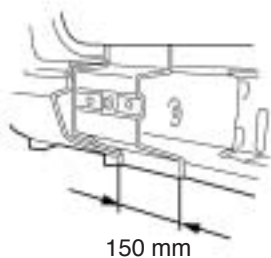
CENTER BODY PILLAR (CUT) REPLACEMENT

1. REMOVE CENTER BODY PILLAR

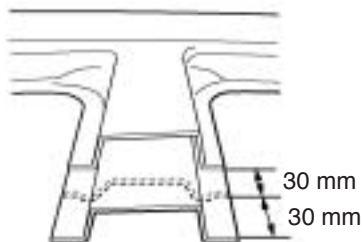
- Cut and join the parts at the locations as shown below.
- Shift the each cut and join locations of the outer panel, reinforcement, rocker outer panel center body inner pillar.



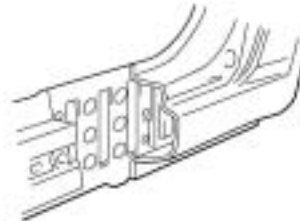
[Cut and Join Location]



[Cut and Join Location]



[Cut and Join Location]



mm	in.
30	1.18
150	5.9

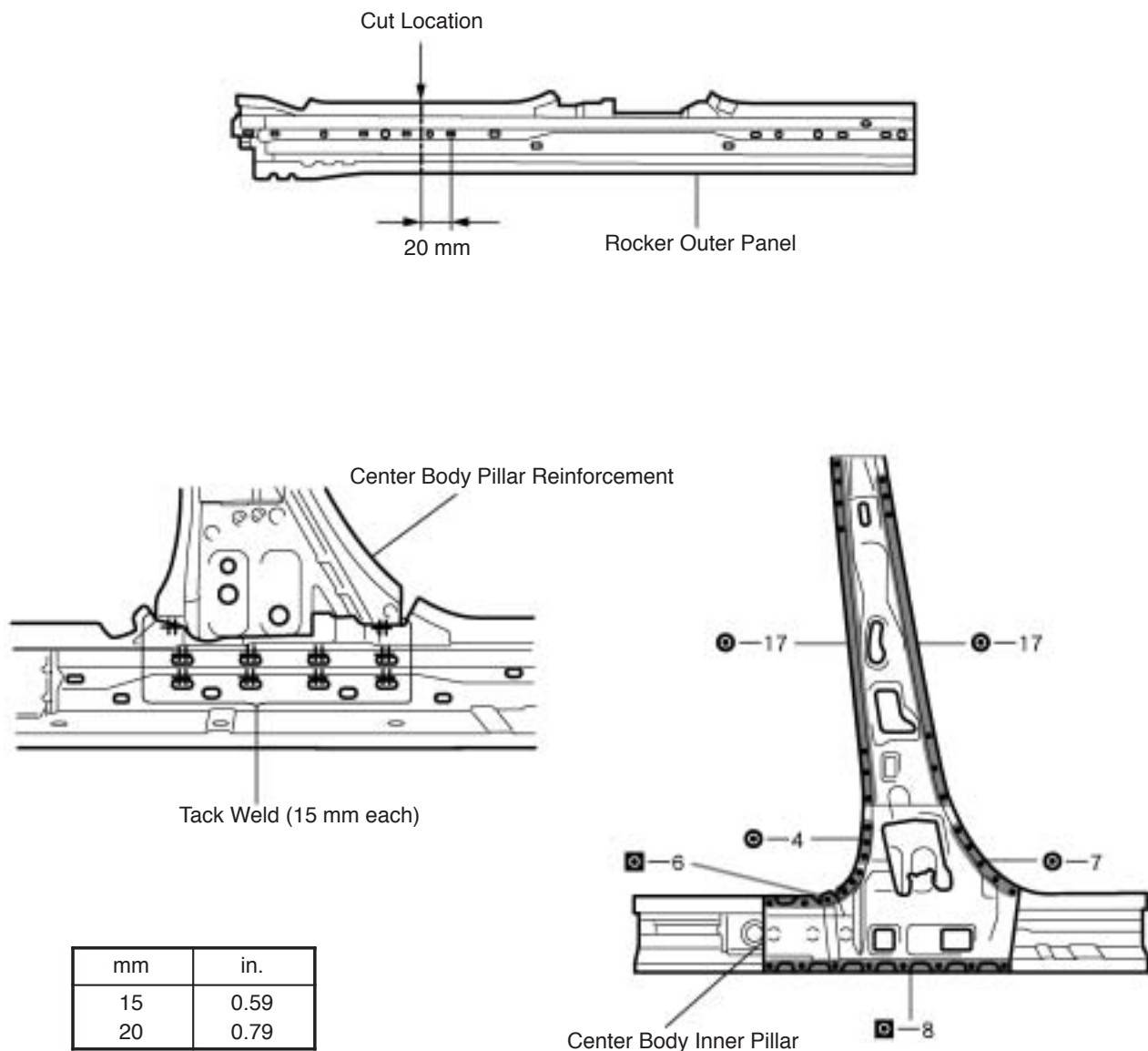
HINT:

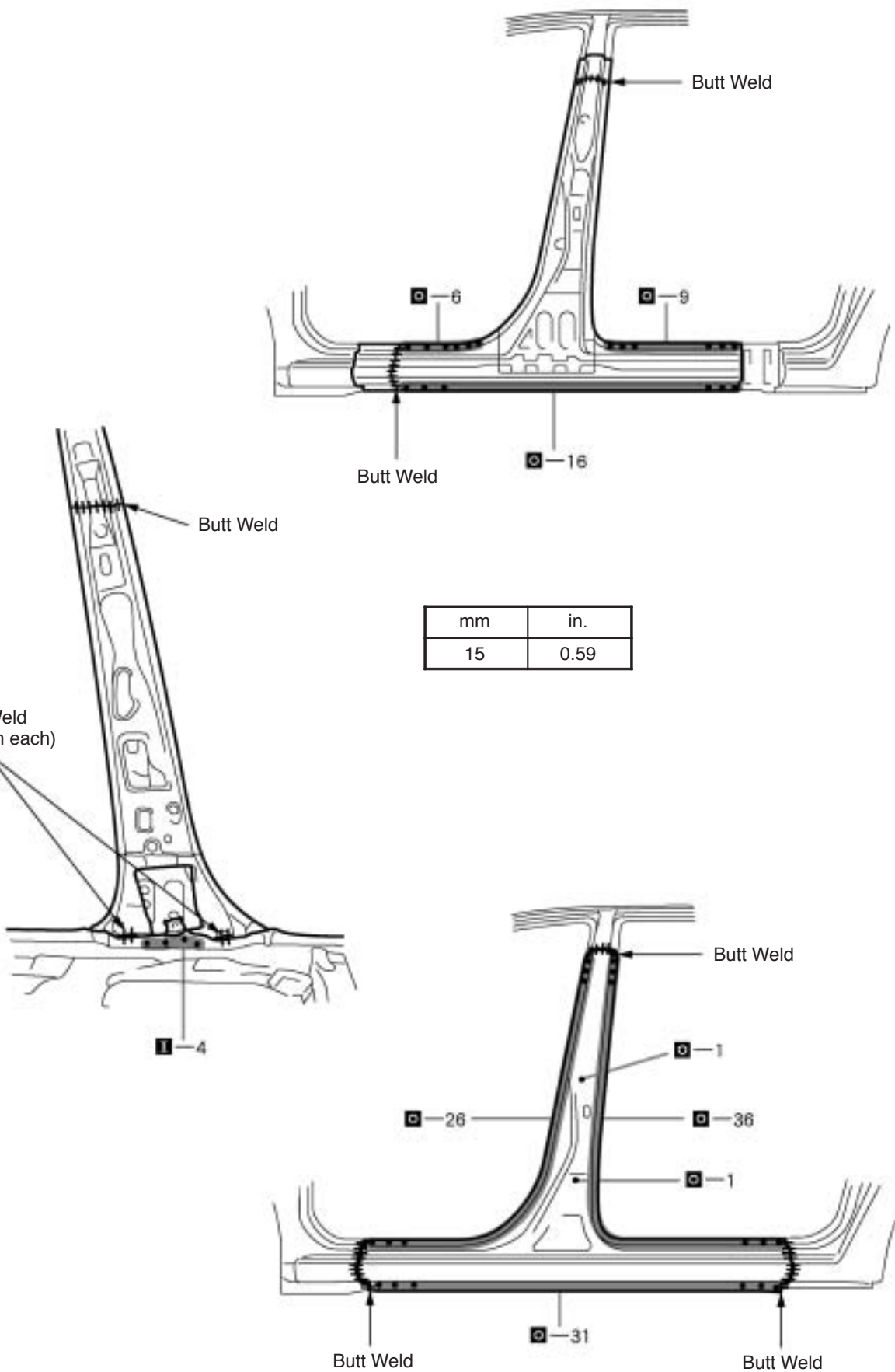
Shift the each cut and join locations of the outer panel, reinforcement and inner panel.

2. INSTALL CENTER BODY PILLAR**HINT:**

Inspect the fitting of the front door and rear door, etc., before welding since this affects the appearance of the finish.

- (a) Cut the new parts for the rocker outer panel at the locations as shown below.
- (b) Before temporarily installing the new parts, weld the inner pillar and rocker outer panel with standard points.
- (c) After welding the inner pillar, pillar reinforcement and rocker outer panel to the vehicle install the outer panel.
- (d) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.





3. MEASURING OPENING PORTION DIMENSIONS ([See page BP-94](#))
4. APPLYING SEALER TO THE INSIDE OF THE VEHICLE ([See page PC-1](#))
5. APPLYING UNDER COATING ([See page PC-6](#))
6. CHARGING THE POLYURTHANE FOAM ([See page PC-8](#))
7. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.