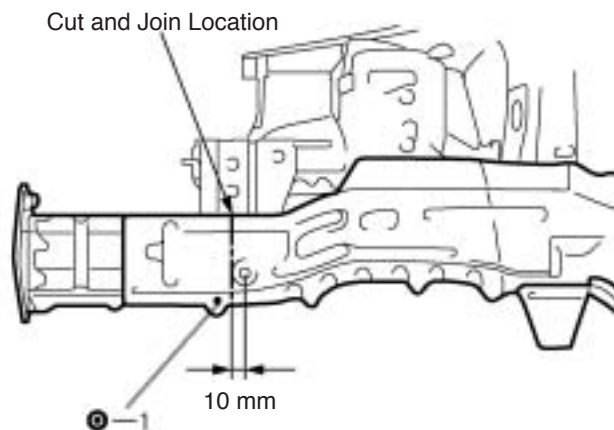
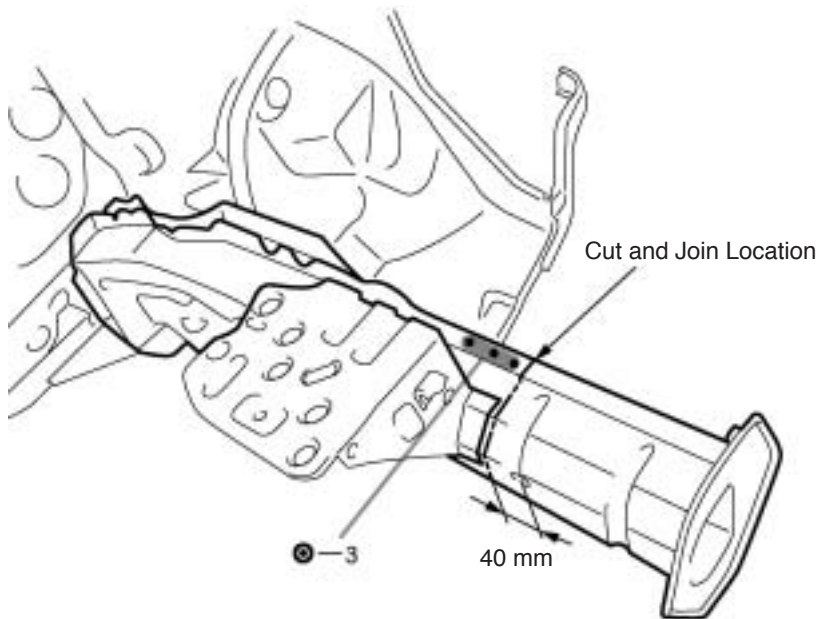


FRONT SIDE MEMBER (CUT-P) REPLACEMENT

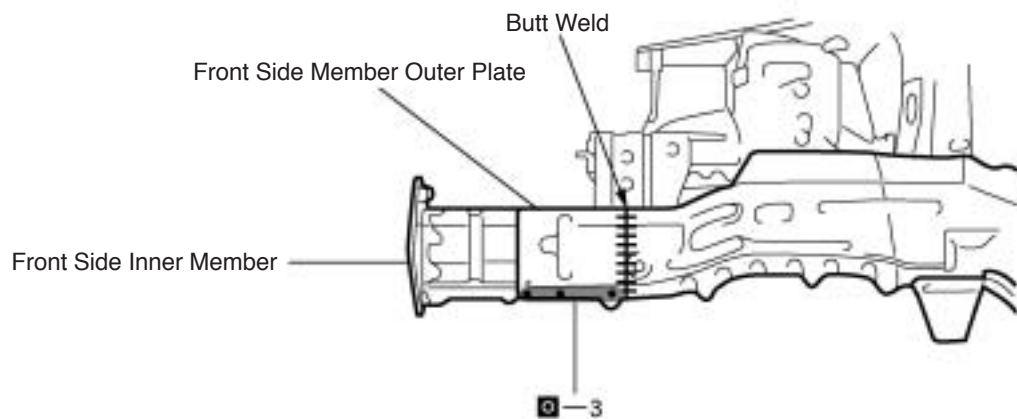
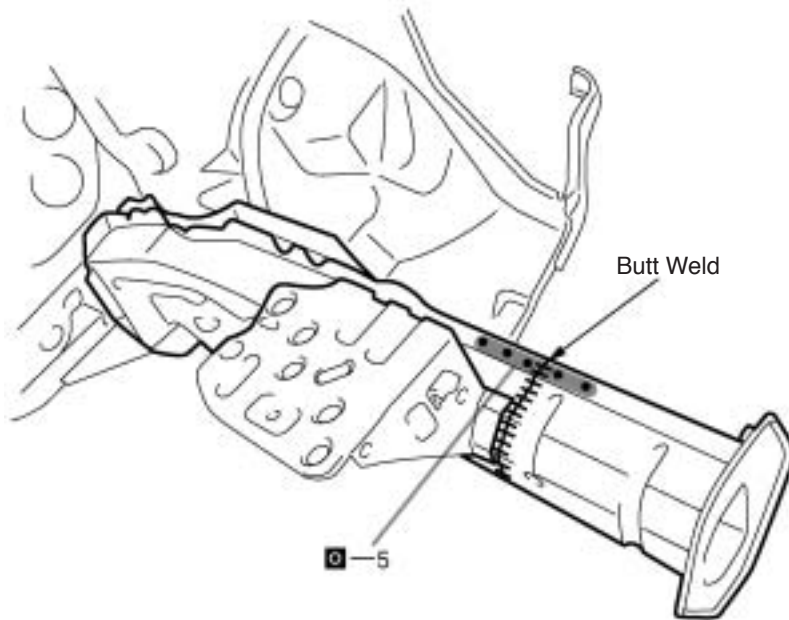
1. REMOVE RADIATOR UPPER SUPPORT (See page BP-1)
2. REMOVE RADIATOR SUPPORT UPPER BRACE (See page BP-3)
3. REMOVE FRONT CROSSMEMBER SIDE REINFORCEMENT (See page BP-20)
4. REMOVE FRONT SIDE MEMBER
 - (a) Remove the front side member outer plate at the same time.
 - (b) Cut and join the parts at the locations as shown below.



mm	in.
10	0.39
40	1.57

5. INSTALL FRONT SIDE MEMBER

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



6. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-94](#))
7. MEASURING THE UNDER BODY DIMENSIONS ([See page BP-94](#))
8. INSTALL FRONT CROSSMEMBER SIDE REINFORCEMENT ([See page BP-20](#))
9. INSTALL RADIATOR SUPPORT UPPER BRACE ([See page BP-3](#))
10. INSTALL RADIATOR UPPER SUPPORT ([See page BP-1](#))
11. APPLYING SEALER TO THE ENGINE COMPARTMENT ([See page PC-1](#))
12. APPLYING UNDER COATING ([See page PC-1](#))
13. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.