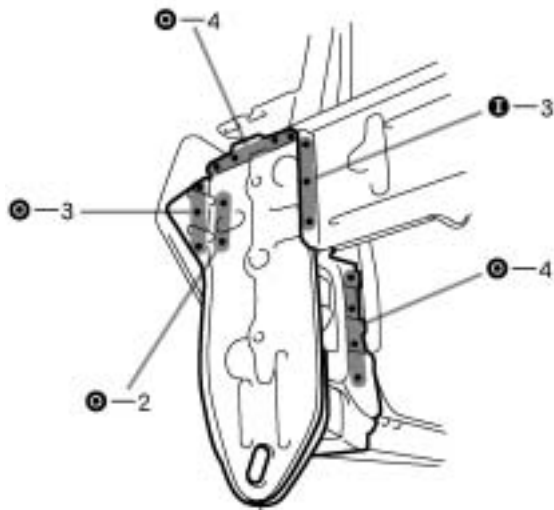


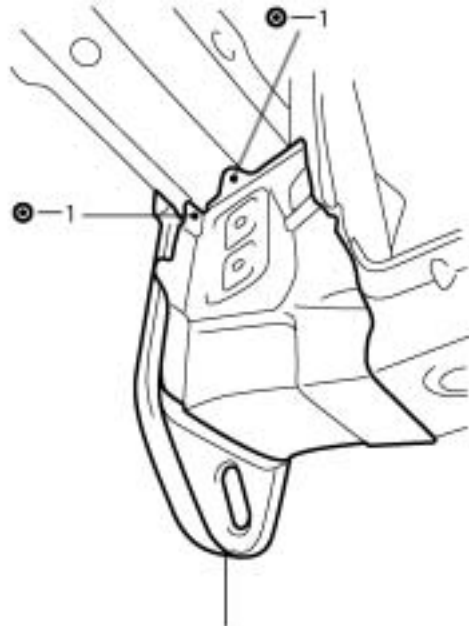
## FRONT CROSSMEMBER SIDE REINFORCEMENT (ASSY) REPLACEMENT

### 1. REMOVE FRONT CROSSMEMBER SIDE REINFORCEMENT

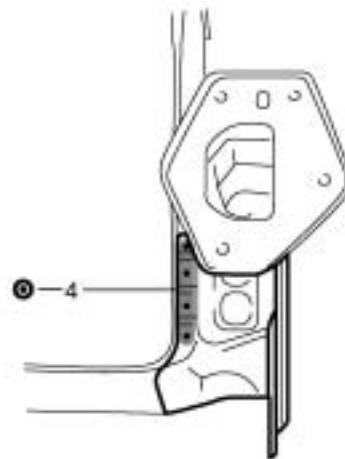
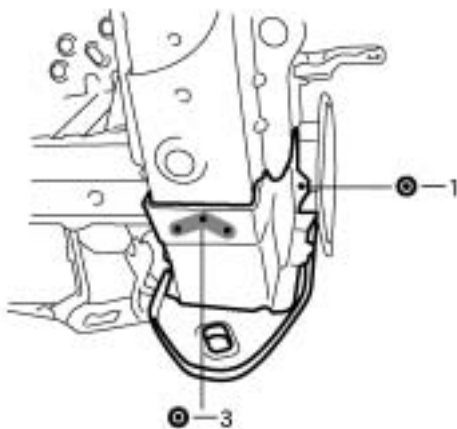
- (a) Replace the front crossmember No.2 reinforcement and front side member front plate at the same time.



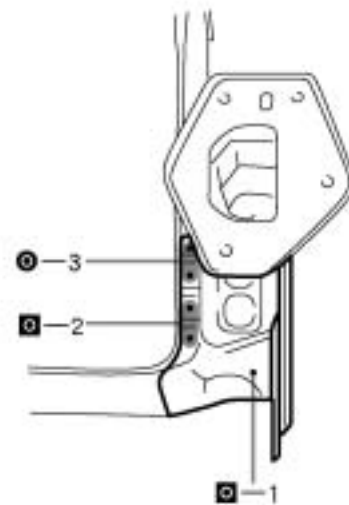
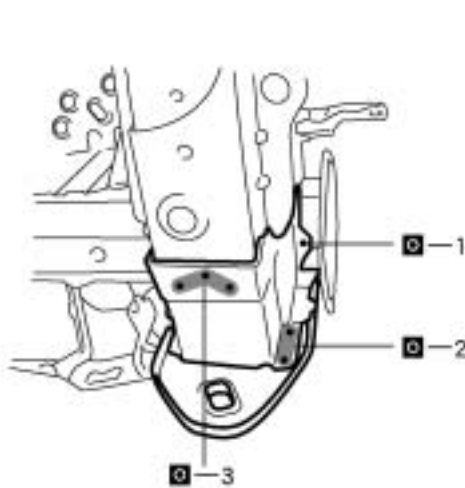
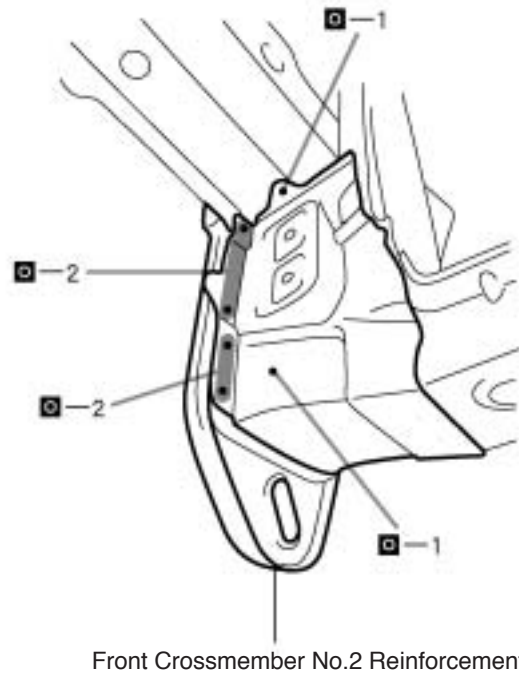
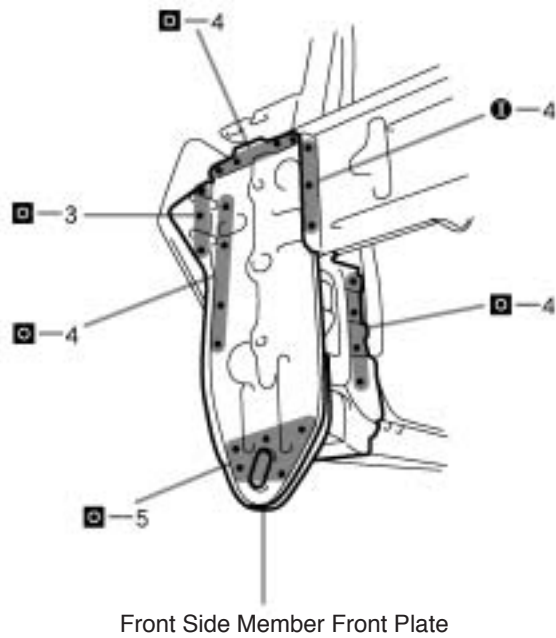
Front Side Member Front Plate



Front Crossmember No.2 Reinforcement



## 2. INSTALL FRONT CROSSMEMBER SIDE REINFORCEMENT



F12212A

## 3. APPLYING ANTI-RUST AGENT

- After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.