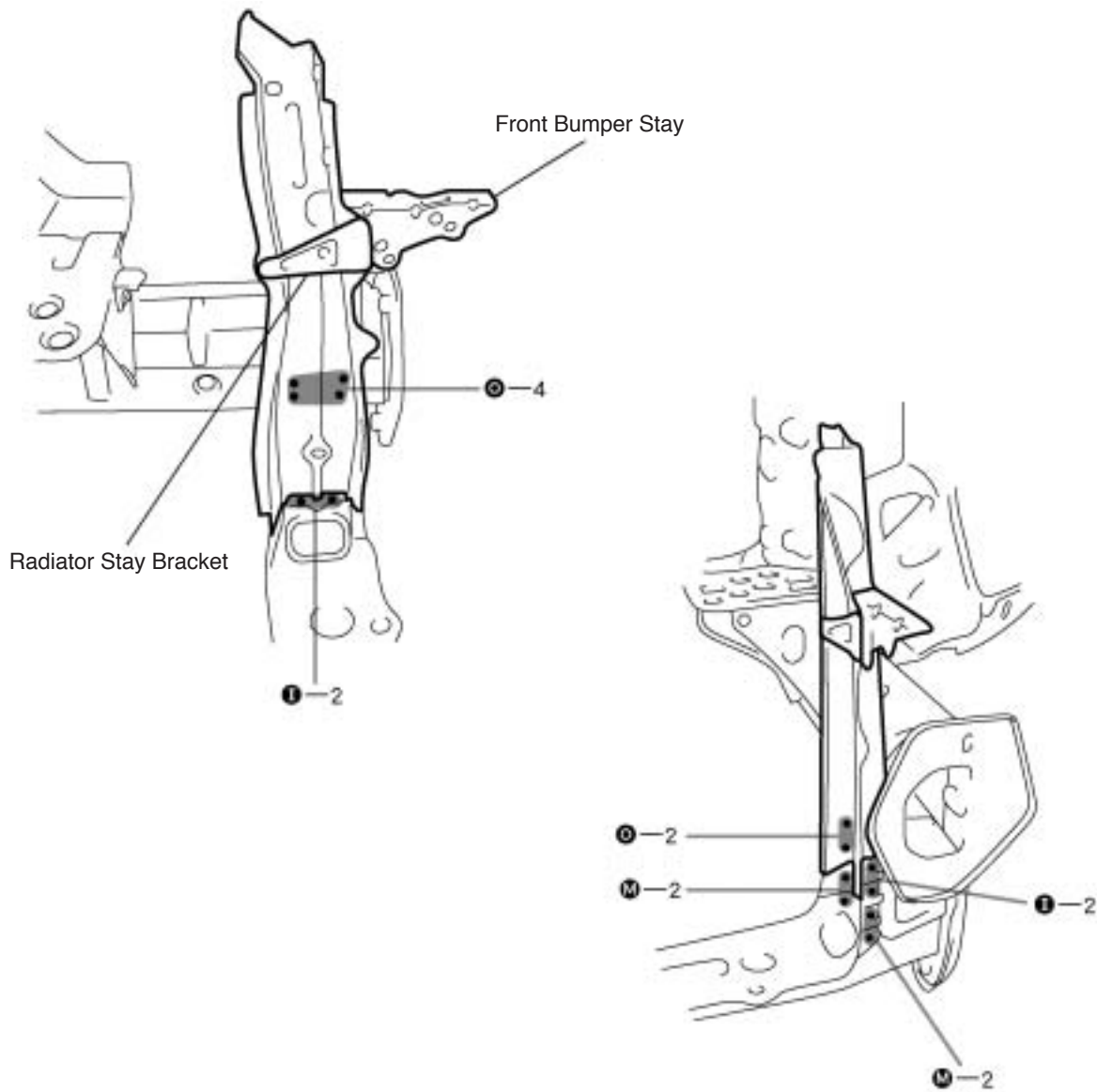


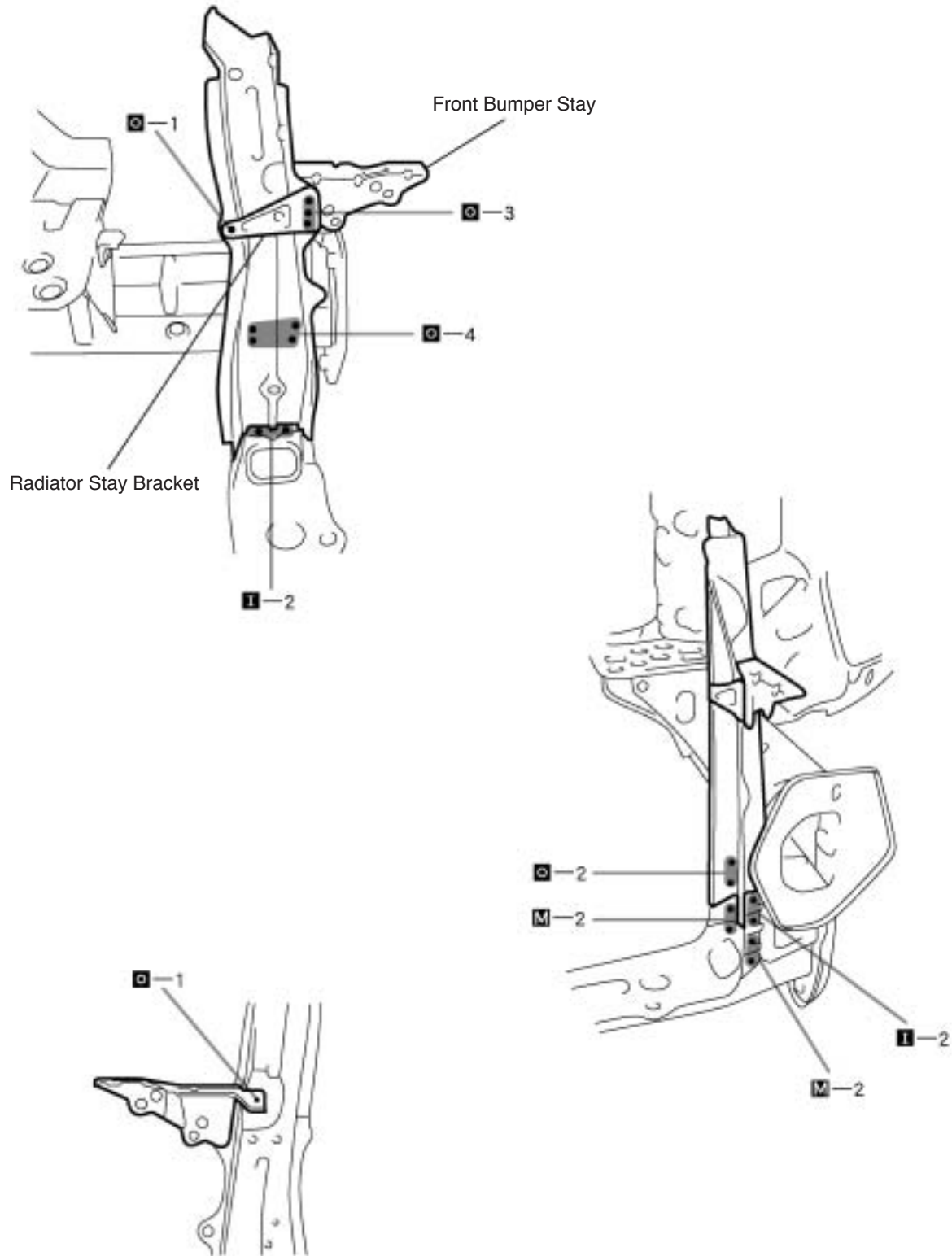
RADIATOR SUPPORT UPPER BRACE (ASSY) REPLACEMENT

1. REMOVE RADIATOR UPPER SUPPORT ([See page BP-1](#))
2. REMOVE RADIATOR SUPPORT UPPER BRACE
 - (a) Replace the front bumper stay and radiator stay bracket at the same time.



3. INSTALL RADIATOR SUPPORT UPPER BRACE

- (a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.



4. MEASURING THE ENGINE COMPARTMENT DIMENSIONS ([See page BP-94](#))
5. INSTALL RADIATOR UPPER SUPPORT ([See page BP-1](#))
6. APPLYING ANTI-RUST AGENT
 - (a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.