



# Servo Valve Body

## Disassembly/Inspection/Reassembly

### NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air. Blow out all passages.
- Check all valves for free movement. If any fail to slide freely, see Valve Body Repair.
- Replace valve body as assembly if any parts are worn or damaged.

### Accumulator Spring O.D.

2nd Accumulator Spring: 20.0 mm (0.79 in)

3rd Accumulator Spring: 17.9 mm (0.70 in)

4th Accumulator Spring: 15.6 mm (0.61 in)

### Accumulator Spring Free Length

#### 2nd Accumulator Spring

Standard: 79.7 mm (3.14 in)

Service Limit: 78.5 mm (3.09 in)

#### 3rd Accumulator Spring

Standard: 82.8 mm (3.26 in)

Service Limit: 81.6 mm (3.21 in)

#### 4th Accumulator Spring

Standard: 86.4 mm (3.40 in)

Service limit: 85.1 mm (3.35 in)

