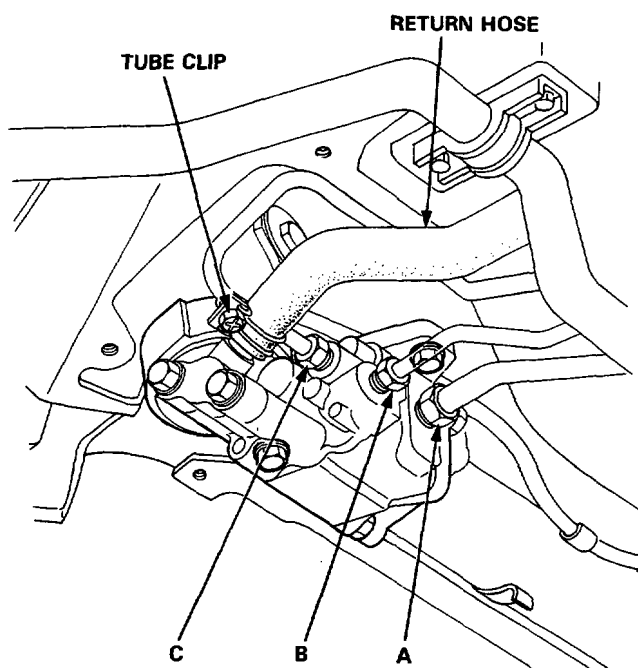




8. Connect the three lines to the control unit, using flare nut wrenches.

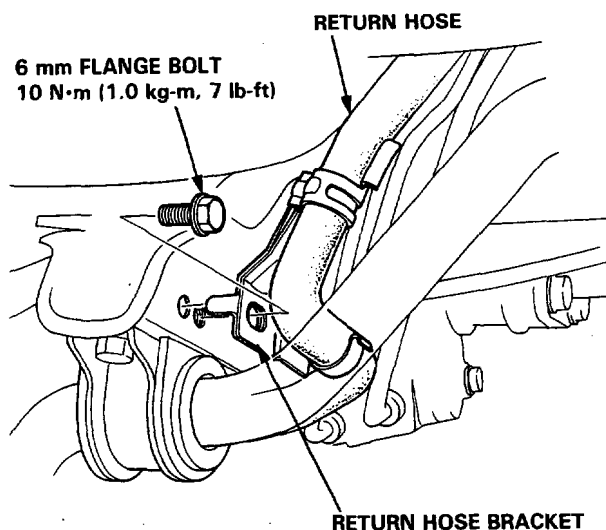
A: From pump: 14 mm wrench
38 N·m (3.8 kg-m, 28 lb-ft)
B: To speed sensor: 12 mm wrench
13 N·m (1.3 kg-m, 9 lb-ft)
C: To reservoir: 12 mm wrench
13 N·m (1.3 kg-m, 9 lb-ft)

9. Connect the return hose to the control unit with the tube clip.



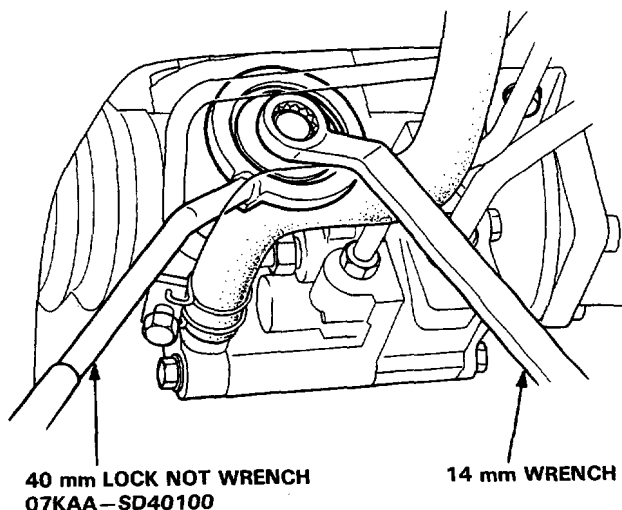
Rack Guide Adjustment

1. Remove the return hose bracket.



2. Loosen the lock nut on the rack guide screw with the special wrench as shown.

NOTE: Be careful not to bend the return hose excessively while performing the adjustment; it damages the return hose.



3. Tighten the guide screw until it compresses the spring and seats against the guide, then loosen it. Retighten it to about 4 N·m (0.4 kg-m, 3 lb-ft) and back it off about $20^{\circ} \pm 5^{\circ}$.
4. Check the steering effort.