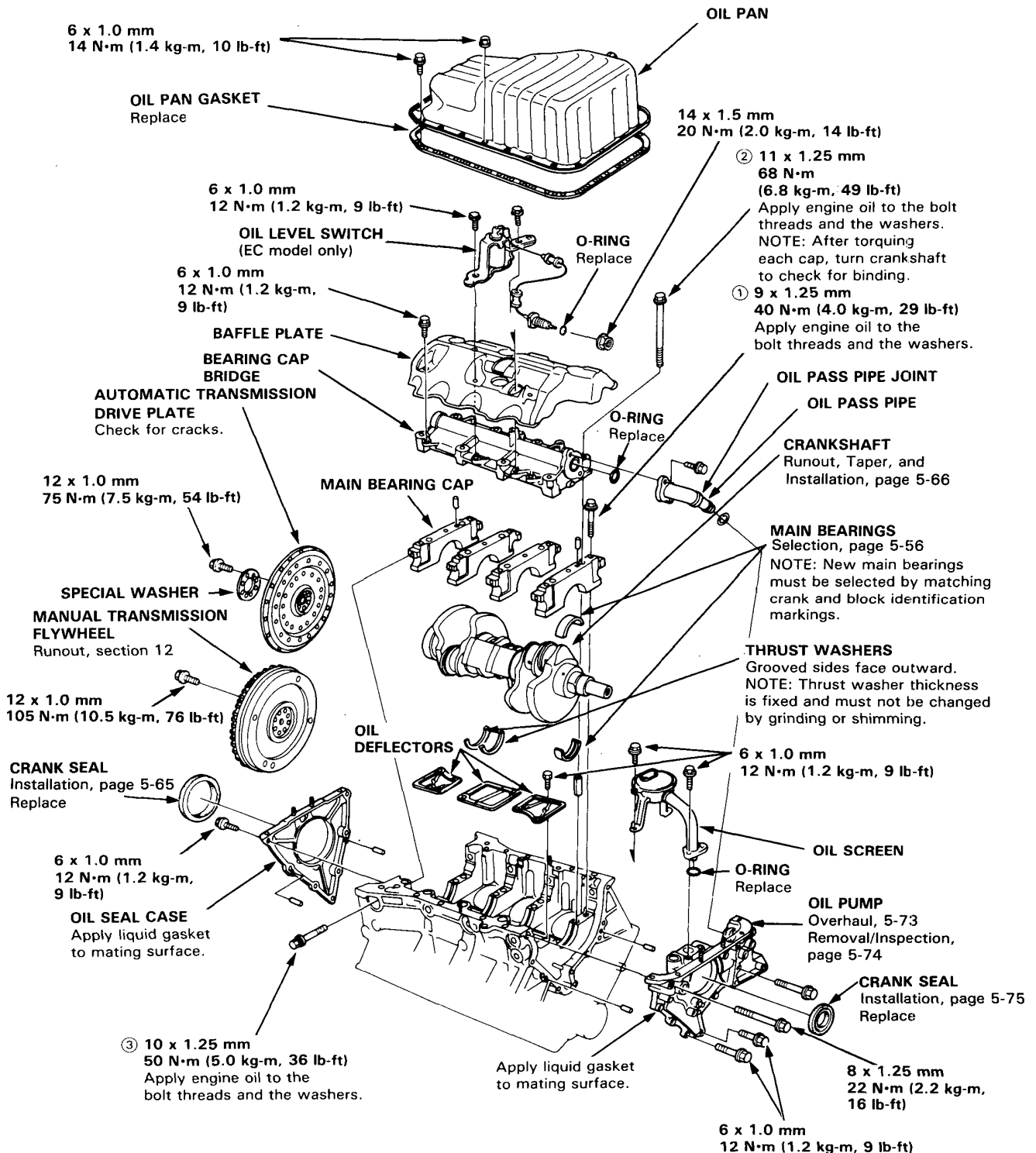


Engine Block

Illustrated Index

Lubricate all internal parts with engine oil during reassembly.





CAUTION: The piston skirt is coated with molybdenum; handle the piston carefully to prevent any damage.

NOTE: New rod bearings must be selected by matching connecting rod and crankshaft identification markings (page 5-56).

PISTON
Removal, page 5-57
Inspection, page 5-59

NOTE:

- Before removing piston, inspect the top of the cylinder bore for carbon build-up or ridge. Remove ridge if necessary, page 5-57
- To maintain proper piston clearance, match the letter on the piston top (No letter denotes A.) with the letter for each cylinder stamped on the block.

