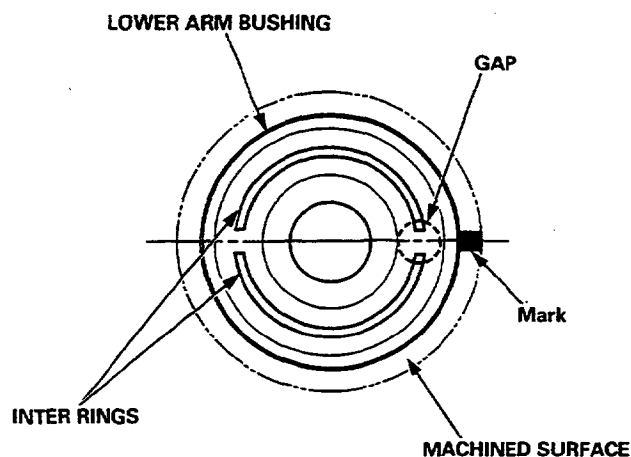


# Rear Suspension

## Lower Arm Bushing Replacement

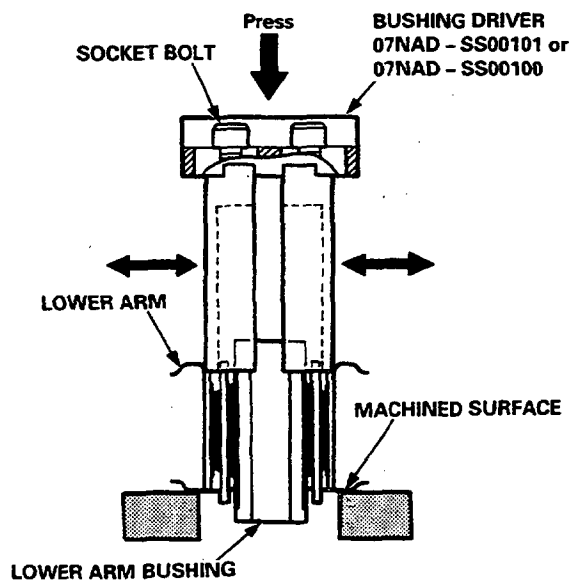
1. Mark on the machined surface of the lower arm so that they are in line with the gaps on the inter rings.



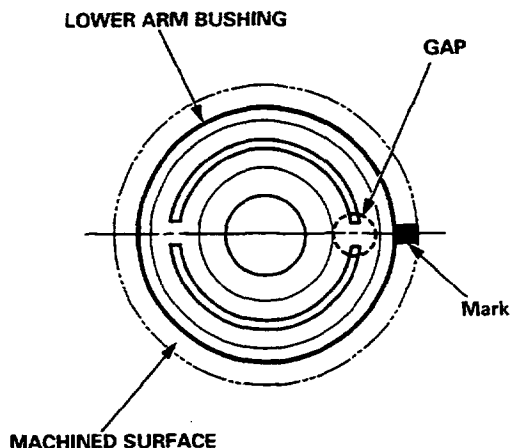
2. Position the lower arm on the press with the machined surface facing down.
3. Adjust the bushing driver so that it matches the inner diameter of the bushing hole, then tighten the socket bolt securely.
4. Position the bushing driver on the bushing.
5. Remove the bushing by pressing on the bushing driver with a press as shown.

### CAUTION:

- Support the lower arm at machined surface as shown.
- Be careful not to damage the inside of the bushing hole while pressing on the bushing.



6. Position the lower arm bushing by aligning the gap on the bushing with the mark on the lower arm when viewed from the top.



7. Adjust the bushing driver so that it matches with the outer diameter of the bushing.
8. Position the bushing driver on the outer sleeve of the bushing.
9. Press the bushing into the lower arm using the bushing driver and a press until the edge of the bushing aligns with machined surface on the lower arm as shown.

